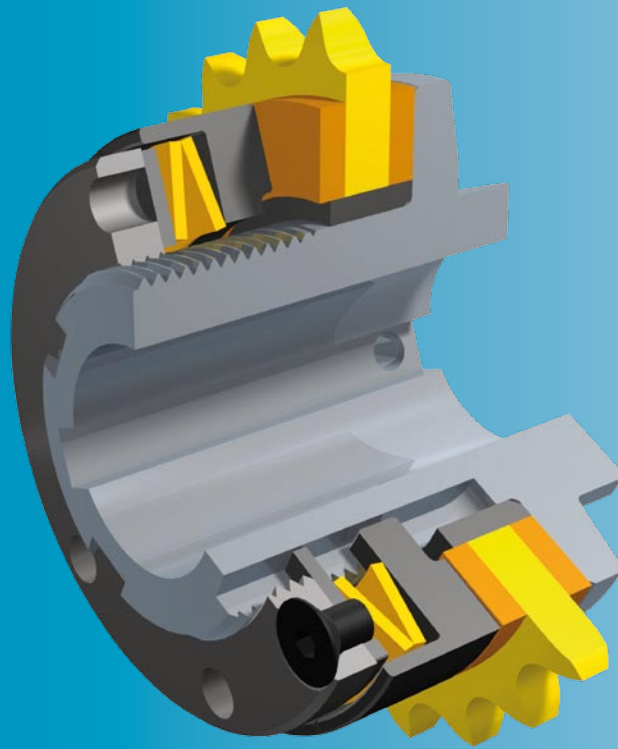


# ROBA<sup>®</sup>-slip hubs

Load-holding, frictionally-locking  
safety clutches



- *Robust and reliable*
- *Load-holding*
- *Easy installation and handling*
- *Suitable for high friction work and high torque values*

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**mayr**<sup>®</sup>  
your reliable partner

**ROBA®-slip hub  
the frictionally-locking safety clutch**

ROBA® is a trade name which has been the symbol of quality and experience in clutch construction for decades. A comprehensive range of torque limiters has originated from the robust jaw clutch (ROBA®-safety slip clutch).

ROBA®-slip hub devices are simple to use. The torque table makes it possible to set the torque according to a scale and offers considerably simplified installation. ROBA®-slip hub devices are reasonably-priced drive elements which protect machinery and equipment against costly damage, and against downtimes resulting from time-consuming repairs.

As a result of their high-strength materials and careful manufacture with optimum utilisation of space, ROBA®-slip hub devices are smaller than similar clutches on the market. Twelve different designs and combinations are available. We have a solution for all drive units. However, if any of your wishes remain unanswered, please contact us.

ROBA® stands for: trust in safety.

**Application**

ROBA®-slip hub devices are used as overload protection for machine drives with chain sprockets, toothed wheels or pulleys. The ROBA®-slip hub is used wherever expensive and sensitive motors, gearboxes or machinery components need to be protected against overloads. If overload occurs, the drive element slips and, therefore, limits the torque.

ROBA®-slip hub devices are used in packing machines, transport systems and equipment, construction machinery, textile machinery, agricultural machinery, mechanical handling equipment, feed units, loading systems, in equipment for the chemical industry and in machinery and equipment in general industrial engineering.

**Design**

Despite their simple construction, ROBA®-slip hub devices are high-quality machine components. The ROBA®-slip hub is fully machined and phosphated and, therefore, protected against rust. It is a fully enclosed construction, so that dirt is prevented from reaching internal components.

The ROBA®-slip hub, which is a rotating component, fits very easily into all drive systems as a result of its smooth construction. It is particularly suitable for attachment to the outside of machines and for those systems which must be kept clean easily, e.g. in the food industry.

ROBA®-slip hub devices are designed in such a way that they can be adapted very easily to the most varied of working conditions, e.g. high slipping frequency and low torque or low friction work and extremely high torque, as well as all intermediate stages of torque and friction work, and the desired lifetime.

**Asbestos-free friction linings with a large surface area** and a low wear rate ensure a long lifetime.

**The bearing bushing width** can be shortened to suit the width of the drive element.

**The short, robust hub** ensures compact overall dimensions for the complete slip hub, together with easy assembly and fitting.

**The set screw** applies pressure onto the keyway of the shaft, preventing axial movement of the slip hub.

**A speed monitor** (available on request) prevents excessively long drive element slippage or serves on the output to monitor the chain drive against breakage.

**Positive-locking torque adjustment securement** via the lock washer and the locking screw to prevent the adjusting nut loosening.

**Four wide claws** engage in the keyways of the hub and guarantee reliable torque transmission even under impact loads or reversing load conditions.

**Adjusting nut together with a graduation scale** for simple torque adjustment and wear re-adjustment.

**Cup springs with low characteristic curve** keep torque reduction due to wear low. Alternative spring layerings ensure a wide torque range per size.

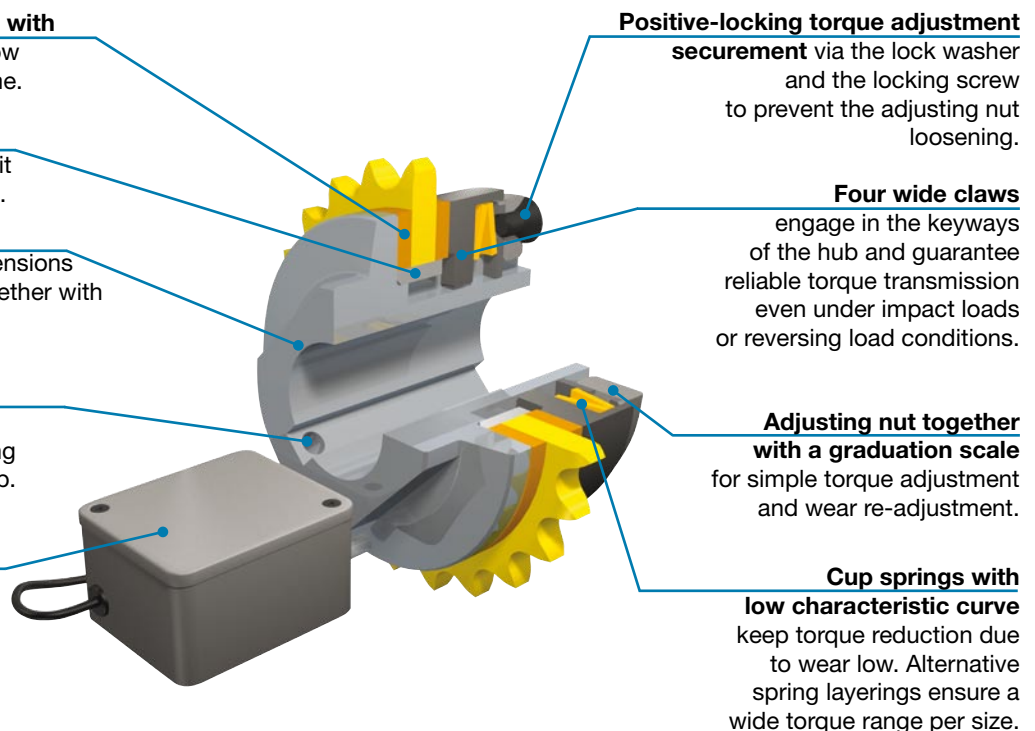


Fig. 1 Type 100.110

## Part List Sizes 0 – 5

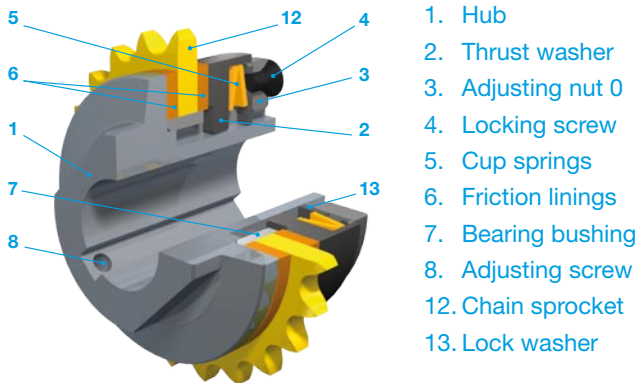


Fig. 2 Type 100.110, Sizes 0 – 5

## Part List Sizes 6 – 12

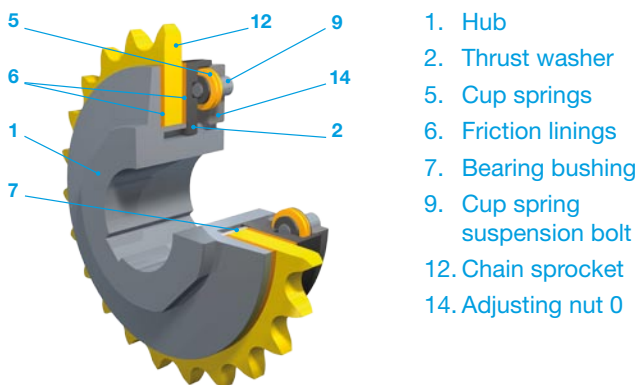


Fig. 3 Type 100.110, Sizes 6 – 12

## Function

The drive element (12) (chain sprocket or V-belt pulley) is placed on the bushing (7) as shown in Figure 2 and clamped between the friction linings (6) with the aid of the thrust washer (2), the cup springs (5) and the adjusting nut (3) with the lock washer (13). The more powerfully the cup springs (5) are compressed by the adjusting nut (3), the higher the torque at which the drive element (12) slips. The precise torque adjustment operation is described on page 21.

## Contents

### ROBA®-slip hubs

**Torque range: 2 to 50.000 Nm  
in special design up to 200.000 Nm**

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| Summary of Constructional Designs               | 4    |
| Data Sheets                                     |      |
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| • ROBA®-Co-Pro®                                 | 10   |
| • ROBA®-clamp                                   | 11   |
| • ROBA®-min                                     | 12   |
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| • ROBA®-lastic – torsionally flexible           | 15   |
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It should also be noted that the difference in torque after friction lining wear is lowest with single cup spring layering and highest with triple cup spring layering. In addition, a torque setting in the uppermost quarter of the maximum torques gives a particularly even setting (the spring characteristic curve has its smallest increase in this area). Other friction linings are also available for special applications (see further details on page 19).

The ROBA®-slip hub is available for three different torque ranges.

### Rule of thumb:

ROBA®-slip hub for **high friction work and low torque** (single-layer cup springs, single contact force).

ROBA®-slip hub for **medium friction work and higher torque** (double-layer cup springs, double contact force).

ROBA®-slip hub for **low friction work and very high torque** (triple-layer cup springs, triple contact force).

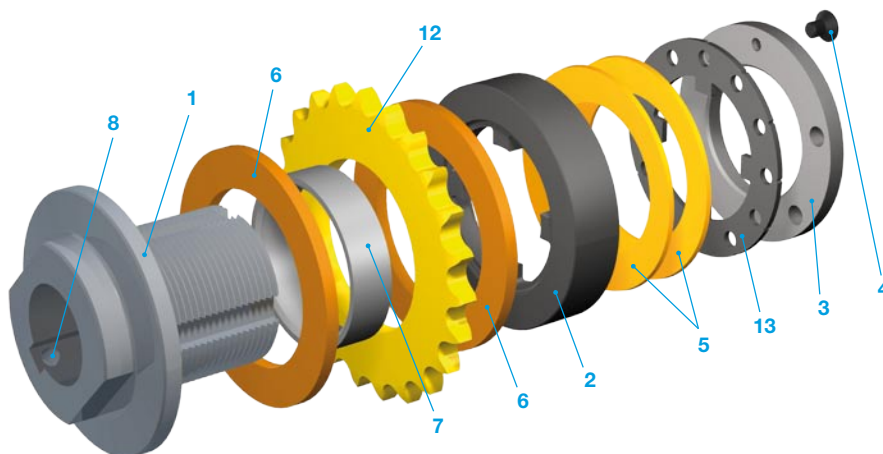
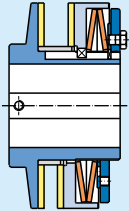
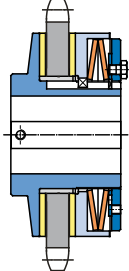
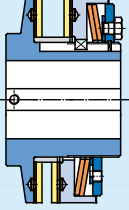
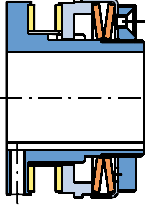
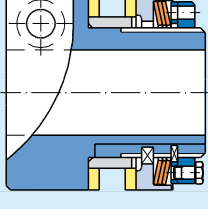
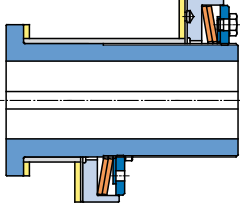


Fig. 4 Type 100.110, Sizes 0 – 5

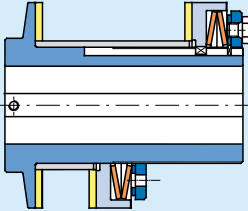
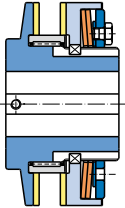
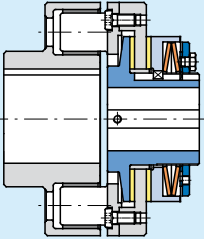
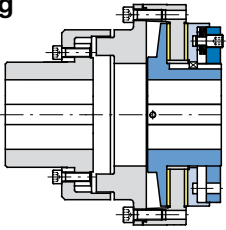
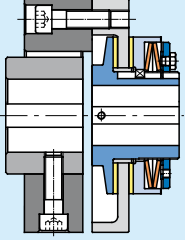
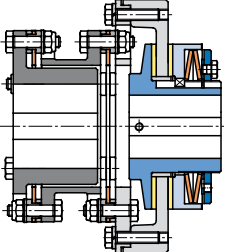


Please observe the operating speed or slip speed (see Explanation on page 19)!

ROBA®-slip hubs Summary of Constructional Designs

|   |  |  |           |                 |          |                 |
|---|--|--|-----------|-----------------|----------|-----------------|
| <p><b>ROBA®- slip hub standard</b></p>                         | <p>Torque:<br/>2 to 50.000 Nm</p> <p>Sizes 0 to 12<br/>Type 100.____</p>                       | <ul style="list-style-type: none"> <li>Safety clutch for machine drives requiring protection against overload. When the preset overload torque is reached, the drive element slips, preventing damage to the drive system.</li> </ul> <p style="text-align: right;"><b>Page 6</b></p>  |           |                 |          |                 |
| <p><b>ROBA®-slip hub with standard chain sprocket</b></p>      | <p>Torque:<br/>6 to 1.400 Nm</p> <p>Sizes 01 to 5<br/>Type 100.____</p>                        | <ul style="list-style-type: none"> <li>Slip hub complete with chain sprocket as a reasonably-priced drive element with a high safety factor for all chain drives.</li> </ul> <p style="text-align: right;"><b>Page 8</b></p>   |           |                 |          |                 |
| <p><b>ROBA®-slip hub with rustproof friction linings</b></p>  | <p>Torque:<br/>6 to 2.400 Nm</p> <p>Sizes 01 to 6<br/>Type 100._2_</p>                         | <ul style="list-style-type: none"> <li>For drives in open air installations, particularly wet ambient conditions or for long downtimes.</li> </ul> <p style="text-align: right;"><b>Page 9</b></p>   |           |                 |          |                 |
| <p><b>ROBA®-Co-Pro®</b></p>                                  | <p>Torque:<br/>5 to 1.500 Nm</p> <p>Sizes 30 to 50<br/>Type 1000._1000<br/>Type 1010._1000</p> | <ul style="list-style-type: none"> <li>Compact, high performance safety clutch.</li> </ul> <p><b>Hub designs:</b></p> <table border="0" style="width: 100%;"> <tr> <td>Design M</td> <td style="text-align: right;">Type 1000._1000</td> </tr> <tr> <td>Design L</td> <td style="text-align: right;">Type 1010._1000</td> </tr> </table> <p style="text-align: right;"><b>Page 10</b></p>  | Design M  | Type 1000._1000 | Design L | Type 1010._1000 |
| Design M  | Type 1000._1000  |  |           |                 |          |                 |
| Design L  | Type 1010._1000  |  |           |                 |          |                 |
| <p><b>ROBA®-clamp</b></p>                                    | <p>Torque:<br/>2 to 400 Nm</p> <p>Sizes 0 to 2<br/>Type 106.____</p>                           | <ul style="list-style-type: none"> <li>For shaft ends without a keyway. Enables easy and fast shaft installation.</li> <li>The keyless slip hub is better suited to larger shafts than the standard design.</li> </ul> <p style="text-align: right;"><b>Page 11</b></p>  |           |                 |          |                 |
| <p><b>ROBA®-min</b></p>                                      | <p>Torque:<br/>8 to 1.100 Nm</p> <p>Sizes 1 to 5<br/>Type 121.____<br/>Type 123.____</p>       | <ul style="list-style-type: none"> <li>For drive elements with particularly small diameters and very large installation widths.</li> <li>Larger installation width than Type 100, but only capable of transmitting lower torques.</li> </ul> <p><b>Hub designs:</b></p> <table border="0" style="width: 100%;"> <tr> <td>short hub</td> <td style="text-align: right;">Type 121.____</td> </tr> <tr> <td>long hub</td> <td style="text-align: right;">Type 123.____</td> </tr> </table> <p style="text-align: right;"><b>Page 12</b></p> | short hub | Type 121.____   | long hub | Type 123.____   |
| short hub   | Type 121.____  |  |           |                 |          |                 |
| long hub  | Type 123.____  |  |           |                 |          |                 |

ROBA®-slip hubs Summary of Constructional Designs

|  |   |  |              |               |             |               |
|--|---|--|--------------|---------------|-------------|---------------|
| <p><b>ROBA®-max</b></p>                             | <p>Torque:<br/>2 to 2.100 Nm</p> <p>Sizes 0 to 5<br/>Type 170.____</p>                    | <ul style="list-style-type: none"> <li>For drive elements (chain sprockets, toothed wheels etc.) with particularly large installation widths (e.g. double-row chain sprockets). Same product width as Type 123, but is capable of transmitting higher torques.</li> </ul> <p style="text-align: right;"><b>Page 13</b></p>   |              |               |             |               |
| <p><b>ROBA®-slip hub with needle bearing</b></p>    | <p>Torque:<br/>9 to 1.260 Nm</p> <p>Sizes 1 to 5<br/>Type 160.____</p>                    | <ul style="list-style-type: none"> <li>For drive elements with larger radial loads, a higher slipping frequency and increased shaft run-out accuracy (e.g. toothed wheels).</li> </ul> <p style="text-align: right;"><b>Page 14</b></p>  |              |               |             |               |
| <p><b>ROBA®-lastic - torsionally flexible</b></p>  | <p>Torque:<br/>2 to 1.400 Nm</p> <p>Sizes 0 to 5<br/>Type 135.____</p>                    | <ul style="list-style-type: none"> <li>Torsionally flexible safety clutch for connection of two shafts.</li> <li>The flexible coupling component is designed as a simple plug-in coupling.</li> </ul> <p style="text-align: right;"><b>Page 15</b></p>   |              |               |             |               |
| <p><b>ROBA®-lastic - positive-locking</b></p>     | <p>Torque:<br/>240 to 50.000 Nm</p> <p>Sizes 6 to 12<br/>Type 132.____0</p>               | <ul style="list-style-type: none"> <li>Positive-locking, torsionally flexible safety clutch for connection of two shafts.</li> <li>Flexible coupling component is designed as a torsionally flexible plug-in coupling.</li> </ul> <p style="text-align: right;"><b>Page 16</b></p>   |              |               |             |               |
| <p><b>ROBA®-lastic - highly flexible</b></p>      | <p>Torque:<br/>2 to 2.400 Nm</p> <p>Sizes 0 to 6<br/>Type 131.____</p>                    | <ul style="list-style-type: none"> <li>Highly flexible safety clutch for connection of two shafts.</li> <li>Flexible coupling component with high damping characteristics.</li> </ul> <p style="text-align: right;"><b>Page 17</b></p>   |              |               |             |               |
| <p><b>ROBA®-LD - torsionally rigid</b></p>        | <p>Torque:<br/>14 to 6.800 Nm</p> <p>Sizes 1 to 8<br/>Type 133.____<br/>Type 134.____</p> | <ul style="list-style-type: none"> <li>Torsionally stiff safety clutch for connection of two shafts.</li> <li>Flexible coupling component is designed as a torsionally rigid flexible all-steel coupling. Type 133 is designed with a short, torsionally rigid coupling. Type 134 is designed with a long, torsionally rigid coupling.</li> </ul> <p><b>Sleeve Designs:</b></p> <table style="width: 100%; border: none;"> <tr> <td style="padding-right: 20px;">short sleeve</td> <td>Type 133.____</td> </tr> <tr> <td>long sleeve</td> <td>Type 134.____</td> </tr> </table> <p style="text-align: right;"><b>Page 18</b></p> | short sleeve | Type 133.____ | long sleeve | Type 134.____ |
| short sleeve   | Type 133.____   |  |              |               |             |               |
| long sleeve  | Type 134.____   |  |              |               |             |               |

ROBA®-slip hub standard

Type 100.\_\_\_\_  
 Sizes 0 to 12

Sizes 0 to 5  
 Types 100.1\_\_\_\_, 100.2\_\_\_\_ and 100.3\_\_\_\_

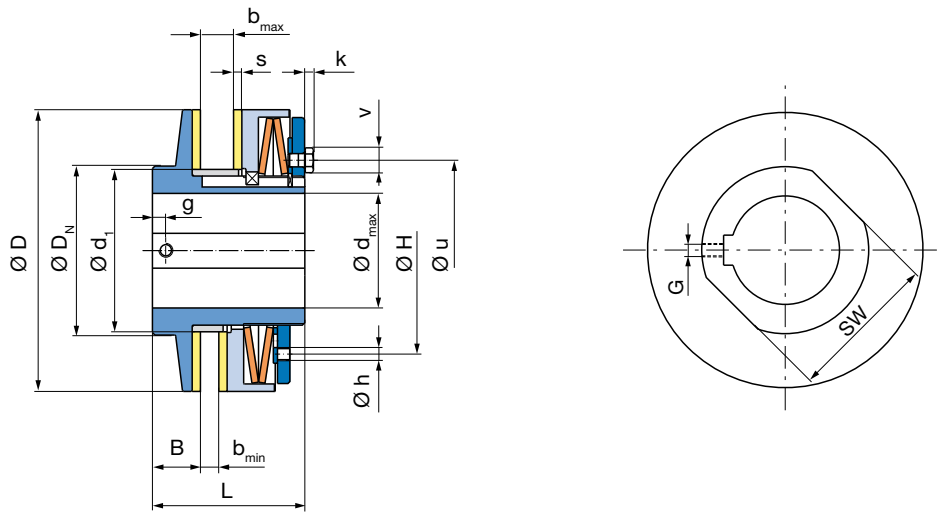


Fig. 5  
 Type 100.110

Sizes 6 to 12  
 Types 100.1\_\_\_\_ and 100.2\_\_\_\_

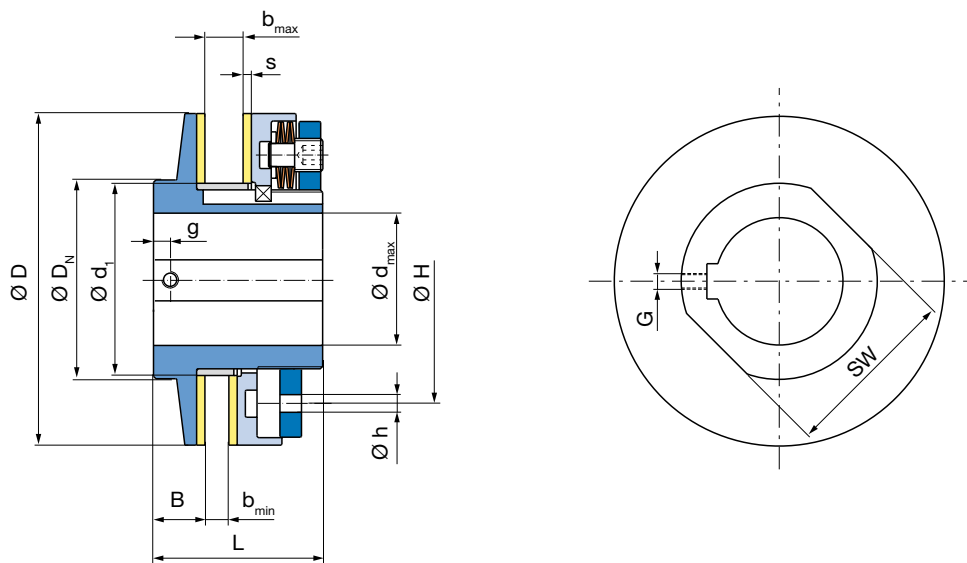


Fig. 6  
 Type 100.110

| Technical Data (Sizes 0 to 5) |                  |                |      | Size    |         |           |           |           |             |             |
|-------------------------------|------------------|----------------|------|---------|---------|-----------|-----------|-----------|-------------|-------------|
|                               |                  |                |      | 0       | 01      | 1         | 2         | 3         | 4           | 5           |
| Limit torque on overload      | Type 100.11_     | M <sub>G</sub> | [Nm] | 2 - 10  | 6 - 30  | 14 - 70   | 26 - 130  | 50 - 250  | 110 - 550   | 140 - 700   |
|                               | Type 100.21_     | M <sub>G</sub> | [Nm] | 10 - 20 | 30 - 60 | 70 - 130  | 130 - 250 | 250 - 550 | 550 - 1100  | 700 - 1400  |
|                               | Type 100.3_      | M <sub>G</sub> | [Nm] | 18 - 30 | 60 - 90 | 130 - 200 | 250 - 400 | -         | -           | -           |
|                               | Type 100.3_2     | M <sub>G</sub> | [Nm] | -       | -       | -         | -         | 550 - 800 | 1100 - 1600 | 1400 - 2100 |
| Operating speed <sup>1)</sup> | n <sub>max</sub> | [rpm]          |      | 8500    | 6600    | 5600      | 4300      | 3300      | 2700        | 2200        |
| Weight (pilot bored)          |                  | [kg]           |      | 0,3     | 0,6     | 0,9       | 1,6       | 3,1       | 5,4         | 9,0         |

| Technical Data (Sizes 6 to 12) |                  |                |      | Size        |             |             |              |               |               |               |
|--------------------------------|------------------|----------------|------|-------------|-------------|-------------|--------------|---------------|---------------|---------------|
|                                |                  |                |      | 6           | 7           | 8           | 9            | 10            | 11            | 12            |
| Limit torque on overload       | Type 100.11_     | M <sub>G</sub> | [Nm] | 240 - 1200  | 400 - 2000  | 680 - 3400  | 1200 - 6000  | 2000 - 10000  | 3400 - 17000  | 5000 - 25000  |
|                                | Type 100.21_     | M <sub>G</sub> | [Nm] | 1200 - 2400 | 2000 - 4000 | 3400 - 6800 | 6000 - 12000 | 10000 - 20000 | 17000 - 34000 | 25000 - 50000 |
| Operating speed <sup>1)</sup>  | n <sub>max</sub> | [rpm]          |      | 1900        | 1600        | 1300        | 1100         | 920           | 780           | 690           |
| Weight (pilot bored)           |                  | [kg]           |      | 12,4        | 21,2        | 30,7        | 79           | 125           | 179           | 278           |

| Dim. [mm] | B   | b <sub>min</sub> | b <sub>max</sub> | D   | D <sub>N</sub> | d <sub>1</sub> <sup>H8/8)</sup> | d <sub>min</sub> | d <sub>max</sub> | G             | g  | H   | h  | k                 | L   | SW  | s   | u   | v                 |
|-----------|-----|------------------|------------------|-----|----------------|---------------------------------|------------------|------------------|---------------|----|-----|----|-------------------|-----|-----|-----|-----|-------------------|
| 0         | 8,5 | 2                | 6                | 45  | 45             | 35                              | 7                | 20 <sup>2)</sup> | M4            | 3  | 37  | 3  | - <sup>7)</sup>   | 33  | -   | 2,5 | 37  | 2 <sup>7)</sup>   |
| 01        | 16  | 3                | 8                | 58  | 40             | 40                              | 12               | 22               | <sup>3)</sup> | 4  | 46  | 5  | - <sup>7)</sup>   | 45  | 32  | 3   | 46  | 2,5 <sup>7)</sup> |
| 1         | 17  | 3                | 10               | 68  | 45             | 44                              | 12               | 25               | <sup>4)</sup> | 5  | 50  | 5  | 1,3 <sup>7)</sup> | 52  | 41  | 3   | 50  | 3 <sup>7)</sup>   |
| 2         | 19  | 4                | 12               | 88  | 58             | 58                              | 15               | 35               | <sup>5)</sup> | 5  | 67  | 6  | 3                 | 57  | 50  | 3   | 67  | 10                |
| 3         | 21  | 5                | 15               | 115 | 75             | 72                              | 19               | 45               | <sup>6)</sup> | 5  | 84  | 6  | 5,5               | 68  | 65  | 4   | 84  | 13                |
| 4         | 23  | 6                | 18               | 140 | 90             | 85                              | 25               | 55               | M8            | 6  | 104 | 7  | 5,5               | 78  | 80  | 4   | 97  | 13                |
| 5         | 29  | 8                | 20               | 170 | 102            | 98                              | 30               | 65               | M8            | 8  | 125 | 8  | 5,5               | 92  | 90  | 5   | 109 | 13                |
| 6         | 31  | 8                | 23               | 200 | 120            | 116                             | 40               | 80               | M8            | 8  | 150 | 10 | -                 | 102 | 105 | 5   | -   | -                 |
| 7         | 33  | 8                | 25               | 240 | 150            | 144                             | 48               | 100              | M10           | 8  | 185 | 10 | -                 | 113 | 135 | 5   | -   | -                 |
| 8         | 35  | 8                | 25               | 285 | 180            | 170                             | 60               | 120              | M10           | 8  | 230 | 10 | -                 | 115 | 165 | 5   | -   | -                 |
| 9         | 53  | 12               | 28               | 350 | 225            | 237                             | 57               | 140              | M12           | 9  | 290 | 10 | -                 | 162 | 220 | 6   | -   | -                 |
| 10        | 60  | 15               | 35               | 415 | 255            | 270                             | 80               | 160              | M12           | 9  | 340 | 10 | -                 | 185 | 250 | 6   | -   | -                 |
| 11        | 73  | 20               | 45               | 490 | 285            | 305                             | 90               | 180              | M16           | 11 | 400 | 10 | -                 | 222 | 280 | 7   | -   | -                 |
| 12        | 79  | 25               | 55               | 555 | 315            | 335                             | 100              | 200              | M16           | 11 | 450 | 10 | -                 | 250 | 310 | 7   | -   | -                 |

We reserve the right to make dimensional and constructional alterations.

## Order Number

|  |  |  |  |   |   |   |
|--|--|--|--|---|---|---|
| Adjusting nut<br>standard<br>with radial adjustment <sup>10)</sup><br>for triple layering (for high torque range: Sizes 3 to 5)    |  |  |  | 0<br>1<br>2   | Bore Hub<br>Ø d <sup>H7</sup>   | Keyway<br>acc. to<br>DIN 6885-1<br>DIN 6885-3 |
| <div style="display: flex; justify-content: space-around; align-items: center;"> <span>— / 1 0 0 . — — — / — / — / —</span> </div> |  |  |  |   |   |   |
| Sizes<br>0<br>to<br>12   | Torque range <sup>9)</sup><br>low 1<br>medium 2<br>high <sup>10)</sup> 3 |  |  | Friction lining<br>1 standard<br>4 for oil running <sup>11)</sup><br>5 special low-friction material <sup>11)</sup> | Width of drive element b<br>Dependent on size:<br>if not specified, we deliver the bearing bushing for maximum installation width b <sub>max</sub> .<br>For narrower drive elements, the bearing bushing is shortened, see page 20. |   |

Example: Order Number 4 / 100.210 / 50 / 6885-1 / 15

1) See Explanations page 19.

2) Size 0: up to Ø 19 keyway acc. to DIN 6885-1, over Ø 19 keyway acc. to DIN 6885-3.

3) Size 01: up to Ø 12 M4, over Ø 12 M5.

4) Size 1: up to Ø 12 M4, over Ø 12 up to Ø 17 M5, over Ø 17 M6.

5) Size 2: up to Ø 17 M5, over Ø 17 M6.

6) Size 3: up to Ø 22 M6, over Ø 22 M8.

7) Hexagon socket countersunk screw to ISO 10642/DIN 7991.

8) Tolerance value H8 refers to output element bore.

9) See Technical Data, limit torque on overload M<sub>G</sub>.

10) Only Sizes 0 to 5.

11) Available torques on request.



With standard chain sprocket

Type 100. \_ \_ \_  
 Sizes 01 to 5

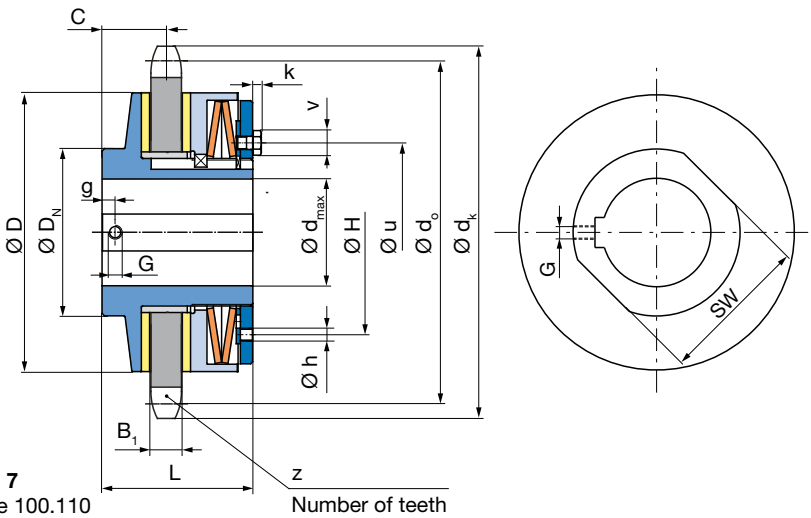


Fig. 7  
 Type 100.110

The smallest possible chain sprocket was chosen for each slip hub size on this ROBA®-slip hub.

The ROBA®-slip hub with standard chain sprocket is the most cost-effective drive element for all chain drives which place high emphasis on safety.

All available chain sprockets can be used with this design, observing the installation dimensions for the ROBA®-slip hub.



On order, please state the number of teeth 'z' and the data of the chain sprocket disk. For data of the standard chain sprocket disk, please see the Table.

| Technical Data                |              |                  |       | Size    |          |           |           |            |            |
|-------------------------------|--------------|------------------|-------|---------|----------|-----------|-----------|------------|------------|
|                               |              |                  |       | 01      | 1        | 2         | 3         | 4          | 5          |
| Limit torque on overload      | Type 100.11_ | M <sub>G</sub>   | [Nm]  | 6 - 30  | 14 - 70  | 26 - 130  | 50 - 250  | 110 - 550  | 140 - 700  |
|                               | Type 100.21_ | M <sub>G</sub>   | [Nm]  | 30 - 60 | 70 - 130 | 130 - 250 | 250 - 550 | 550 - 1100 | 700 - 1400 |
| Operating speed <sup>1)</sup> |              | n <sub>max</sub> | [rpm] | 6600    | 5600     | 4300      | 3300      | 2700       | 2200       |
| Weight (pilot bored)          |              |                  | [kg]  | 0,7     | 1,1      | 1,9       | 3,8       | 6,9        | 11,2       |

| Dim. [mm] | B <sub>1</sub> | C     | D     | D <sub>N</sub> | d <sup>H7</sup>  |                  | d <sub>0</sub> | d <sub>k</sub> | G     | g             | H   | h   | k   | L                 | SW | u   | v  |                   |
|-----------|----------------|-------|-------|----------------|------------------|------------------|----------------|----------------|-------|---------------|-----|-----|-----|-------------------|----|-----|----|-------------------|
|           |                |       |       |                | d <sub>min</sub> | d <sub>max</sub> |                |                |       |               |     |     |     |                   |    |     |    |                   |
| Size      | 01             | 5,0   | 18,5  | 58             | 40               | 12               | 22             | 69,95          | 74    | <sup>2)</sup> | 4   | 46  | 5   | - <sup>6)</sup>   | 45 | 32  | 46 | 2,5 <sup>6)</sup> |
|           | 1              | 7,0   | 20,5  | 68             | 45               | 12               | 25             | 89,24          | 95    | <sup>3)</sup> | 5   | 50  | 5   | 1,3 <sup>6)</sup> | 52 | 41  | 50 | 3 <sup>6)</sup>   |
|           | 2              | 7,0   | 22,5  | 88             | 58               | 15               | 35             | 109,40         | 115   | <sup>4)</sup> | 5   | 67  | 6   | 3                 | 57 | 50  | 67 | 10                |
|           | 3              | 10,7  | 26,25 | 115            | 75               | 19               | 45             | 133,86         | 142,5 | <sup>5)</sup> | 5   | 84  | 6   | 5,5               | 68 | 65  | 84 | 13                |
|           | 4              | 15,8  | 30,65 | 140            | 90               | 25               | 55             | 170,43         | 182   | M8            | 6   | 104 | 7   | 5,5               | 78 | 80  | 97 | 13                |
| 5         | 15,8           | 36,65 | 170   | 102            | 30               | 65               | 194,59         | 206            | M8    | 8             | 125 | 8   | 5,5 | 92                | 90 | 109 | 13 |                   |

| Dimensions              |                     |               | Size         |              |              |              |            |            |
|-------------------------|---------------------|---------------|--------------|--------------|--------------|--------------|------------|------------|
| Standard chain sprocket | number of teeth     | standard min. | 01           | 1            | 2            | 3            | 4          | 5          |
|                         |                     |               | 23           | 22           | 27           | 22           | 21         | 24         |
|                         |                     |               | 23           | 20           | 25           | 22           | 20         | 24         |
|                         | for chains DIN 8187 |               | 3/8" x 7/32" | 1/2" x 5/16" | 1/2" x 5/16" | 3/4" x 7/16" | 1" x 17 mm | 1" x 17 mm |

Order Number

|                        |   |   |   |                                  |                                 |                                      |   |   |   |   |   |
|------------------------|---|---|---|----------------------------------|---------------------------------|--------------------------------------|---|---|---|---|---|
|                        | Adjusting nut<br>standard<br>with radial adjustment |   | 0<br>1  | Bore<br>Hub<br>Ø d <sup>H7</sup> | Keyway<br>acc. to<br>DIN 6885-1 | Number of<br>teeth<br>z              |   |   |   |   |   |
|                        | /   | 1 | 0   | 0                                | .                               | /                                    | / | / | / | / | / |
| Sizes<br>01<br>to<br>5 | Torque range <sup>7)</sup><br>low 1<br>medium 2     |   | Friction lining<br>1 standard friction lining<br>2 rustproof friction pairing<br>4 friction lining for oil running <sup>8)</sup><br>5 special low-friction material <sup>8)</sup> |                                  |                                 | Chain<br>for standard chain sprocket |   |   |   |   |   |

Example: Order Number 3 / 100.211 / 40 / 6885-1 / 22 / 3/4" x 7/16"

1) See Explanations page 19.  
 2) Size 01: up to Ø 12 M4, over Ø 12 M5.  
 3) Size 1: up to Ø 12 M4, over Ø 12 up to Ø 17 M5, over Ø 17 M6.  
 4) Size 2: up to Ø 17 M5, over Ø 17 M6.

5) Size 3: up to Ø 22 M6, over Ø 22 M8.  
 6) Hexagon socket countersunk screw to ISO 10642/DIN 7991.  
 7) See Technical Data, limit torque on overload M<sub>G</sub>.  
 8) Available torques on request.



## With rustproof friction lining

## Type 100.2\_ Sizes 01 to 6

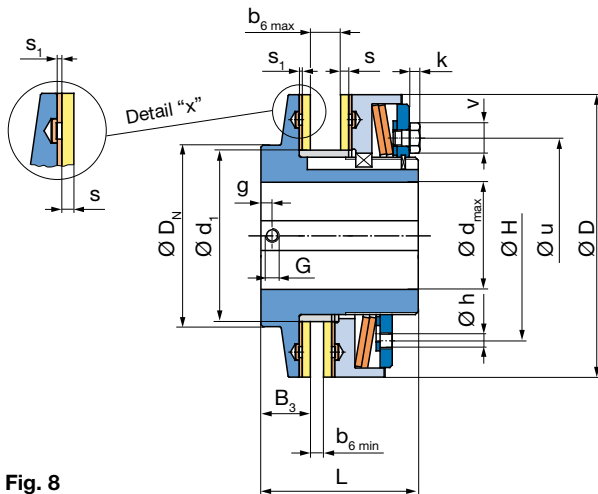


Fig. 8  
Type 100.220

Used in conjunction with cast iron and steel surfaces, the friction linings can form a rust compound which increases the friction value and therefore the torque considerably. However, a high increase in torque makes the machine unsafe.

For this reason, ROBA®-slip hubs can be equipped with disks made of rustproof steel, which do not stick to the friction lining and do not form rust compounds.

ROBA®-slip hubs with rustproof friction linings offer higher security on drives operating in open air conditions, in particularly wet conditions or those which are subject to long downtimes.

| Technical Data                |              |                  | Size    |          |           |           |            |            |             |
|-------------------------------|--------------|------------------|---------|----------|-----------|-----------|------------|------------|-------------|
|                               |              |                  | 01      | 1        | 2         | 3         | 4          | 5          | 6           |
| Limit torque on overload      | Type 100.12_ | $M_G$ [Nm]       | 6 - 30  | 14 - 70  | 26 - 130  | 50 - 250  | 110 - 550  | 140 - 700  | 240 - 1200  |
|                               | Type 100.22_ | $M_G$ [Nm]       | 30 - 60 | 70 - 130 | 130 - 250 | 250 - 550 | 550 - 1100 | 700 - 1400 | 1200 - 2400 |
| Operating speed <sup>1)</sup> |              | $n_{\max}$ [rpm] | 6600    | 5600     | 4300      | 3300      | 2700       | 2200       | 1900        |
| Weight (pilot bored)          |              | [kg]             | 0,6     | 0,9      | 1,7       | 3,2       | 5,5        | 9,2        | 12,9        |

| Dim. [mm] | $B_3$ | $b_6$        |              | D   | $D_N$ | $d_1^{H8/2)}$ | $d^{H7}$   |            | G             | g | H   | h  | k                 | L   | s | $s_1$ | u   | v                 |
|-----------|-------|--------------|--------------|-----|-------|---------------|------------|------------|---------------|---|-----|----|-------------------|-----|---|-------|-----|-------------------|
|           |       | $b_{6 \min}$ | $b_{6 \max}$ |     |       |               | $d_{\min}$ | $d_{\max}$ |               |   |     |    |                   |     |   |       |     |                   |
| 01        | 17    | 1            | 6            | 58  | 40    | 40            | 12         | 22         | <sup>3)</sup> | 4 | 46  | 5  | <sup>7)</sup>     | 45  | 3 | 1     | 46  | 2,5 <sup>7)</sup> |
| 1         | 18    | 1            | 8            | 68  | 45    | 44            | 12         | 25         | <sup>4)</sup> | 5 | 50  | 5  | 1,3 <sup>7)</sup> | 52  | 3 | 1     | 50  | 3 <sup>7)</sup>   |
| 2         | 20    | 2            | 10           | 88  | 58    | 58            | 15         | 35         | <sup>5)</sup> | 5 | 67  | 6  | 3                 | 57  | 3 | 1     | 67  | 10                |
| 3         | 22    | 3            | 13           | 115 | 75    | 72            | 19         | 45         | <sup>6)</sup> | 5 | 84  | 6  | 5,5               | 68  | 4 | 1     | 84  | 13                |
| 4         | 24,5  | 3            | 15           | 140 | 90    | 85            | 25         | 55         | M8            | 6 | 104 | 7  | 5,5               | 78  | 4 | 1,5   | 97  | 13                |
| 5         | 30,5  | 5            | 17           | 170 | 102   | 98            | 30         | 65         | M8            | 8 | 125 | 8  | 5,5               | 92  | 5 | 1,5   | 109 | 13                |
| 6         | 32,5  | 5            | 20           | 200 | 120   | 116           | 40         | 80         | M8            | 8 | 150 | 10 | -                 | 102 | 5 | 1,5   | -   | -                 |

We reserve the right to make dimensional and constructional alterations.

## Order Number

| Adjusting nut<br>standard<br>with radial adjustment <sup>9)</sup>  |                            | Bore<br>Hub<br>$\varnothing d^{H7}$ |  | Keyway<br>acc. to<br>DIN 6885-1   |   |
|--|----------------------------|-------------------------------------|--|---|---|
| 0  | 1                          | 0                                   | 1  | 0   | 1 |
| <p>Order Number: <u>   </u> / 1 0 0 . <u>   </u> / 2 <u>   </u> / <u>   </u> / <u>   </u> / <u>   </u></p> |                            |                                     |  |   |   |
| Sizes<br>01<br>to<br>6   | Torque range <sup>9)</sup> |                                     | Friction lining<br>rustproof<br>friction pairing | Width of drive element $b_6$<br>Dependent on size:<br>if not specified, we deliver the bearing bushing<br>for maximum installation width $b_{6 \max}$ .<br>For narrower drive elements, the bearing<br>bushing is shortened, see page 20. |   |
|  | low                        | 1                                   |  |   |   |
|  | medium                     | 2                                   |  |   |   |

Example: Order Number 4 / 100.220 / 50 / 6885-1 / 12

1) See Explanations page 19.

2) Tolerance value H8 refers to output element bore.

3) Size 01: up to  $\varnothing 12$  M4, over  $\varnothing 12$  M5.

4) Size 1: up to  $\varnothing 12$  M4, over  $\varnothing 12$  up to  $\varnothing 17$  M5, over  $\varnothing 17$  M6.

5) Size 2: up to  $\varnothing 17$  M5, over  $\varnothing 17$  M6.

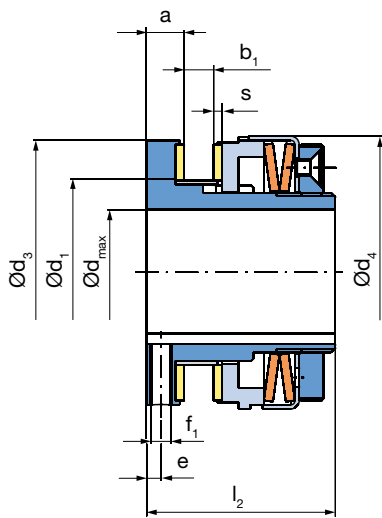
6) Size 3: up to  $\varnothing 22$  M6, over  $\varnothing 22$  M8.

7) Hexagon socket countersunk screw to ISO 10642/DIN 7991.

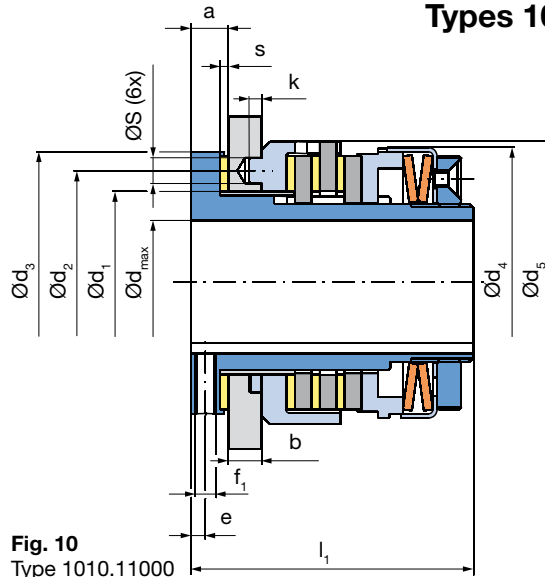
8) See Technical Data, limit torque on overload  $M_G$ .

9) Only Sizes 01 to 5.

**Types 1000.\_1000 and 1010.\_1000**  
**Sizes 30 to 50**



**Fig. 9**  
Type 1000.11000



**Fig. 10**  
Type 1010.11000

ROBA®-Co-Pro® is a compact, high-performance safety clutch.

On design M (Type 1000), the drive element is clamped spring-pre-tensioned between two friction linings.

The optimised performance capability of the clutch design L (Type 1010) is achieved via a second pair of friction linings. Knobs are provided in the transmission flange for torque transmission onto the drive element. These knobs grip via positive locking into the bores in the drive element (drive element not included in delivery).

| Technical Data                |        |                 |                 | Size      |           |            |
|-------------------------------|--------|-----------------|-----------------|-----------|-----------|------------|
|                               |        |                 |                 | 30        | 40        | 50         |
| Limit torque on overload      | Type M | Type 1000.11000 | $M_G$ [Nm]      | 50 - 100  | 100 - 200 | 200 - 400  |
|                               |        | Type 1000.21000 | $M_G$ [Nm]      | 100 - 200 | 200 - 400 | 400 - 800  |
|                               | Type L | Type 1010.11000 | $M_G$ [Nm]      | 100 - 200 | 200 - 400 | 400 - 800  |
|                               |        | Type 1010.21000 | $M_G$ [Nm]      | 200 - 400 | 400 - 800 | 800 - 1600 |
| Operating speed <sup>1)</sup> |        |                 | $n_{max}$ [rpm] | 1500      | 1500      | 1500       |
| Weight                        | Type M | Type 1000._1000 | [kg]            | 0,6       | 1,5       | 2,8        |
|                               | Type L | Type 1010._1000 | [kg]            | 1,4       | 2,3       | 4,3        |

| Dim. [mm] | a  | b <sub>min</sub> | b <sub>max</sub> | b <sub>1 min</sub> | b <sub>1 max</sub> | Pilote bore | d <sub>max</sub>    | d <sub>1</sub> | d <sub>2</sub> | d <sub>3</sub> | d <sub>4</sub> | d <sub>5</sub> | f <sub>1</sub> | l <sub>1</sub> | l <sub>2</sub> | k | s | S  |
|-----------|----|------------------|------------------|--------------------|--------------------|-------------|---------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---|---|----|
| Size 30   | 9  | 8                | 16               | 7                  | 11                 | 15          | 30 <sup>H7/2)</sup> | 44             | 54             | 63             | 65             | 68             | M5             | 68             | 45             | 3 | 2 | 6  |
| Size 40   | 11 | 8                | 16               | 15                 | 19                 | 20          | 40                  | 64             | 75             | 85             | 87             | 90             | M5             | 80             | 60             | 3 | 3 | 6  |
| Size 50   | 13 | 12               | 20               | 19                 | 25                 | 25          | 50                  | 80             | 94             | 108            | 110            | 113            | M6             | 95             | 75             | 3 | 3 | 10 |

We reserve the right to make dimensional and constructional alterations.

**Order Number**

|             |   |               |   |   |                                   |      |   |   |   |   |   |   |   |
|-------------|---|---------------|---|---|-----------------------------------|------|---|---|---|---|---|---|---|
| _           | / | 1             | 0 | _ | 0                                 | .    | _ | 1   | 0 | 0 | 0 | / | _ |
| ▲           |   |               |   | ▲ |                                   |      | ▲ |   |   |   |   |   | ▲ |
| <b>Size</b> |   | <b>Design</b> |   |   | <b>Torque range <sup>3)</sup></b> |      |   | <b>Width of drive element b or b<sub>1</sub></b>  |   |   |   |   |   |
| 30          |   | M             | 0 |   | 1                                 | low  |   | Dependent on size:<br>if not specified, we deliver the bearing bushing for maximum installation width<br>b <sub>max</sub> or b <sub>1 max</sub> . |   |   |   |   |   |
| 40          |   | L             | 1 |   | 2                                 | high |   | For narrower drive elements, the bearing bushing is shortened, see page 20.   |   |   |   |   |   |
| 50          |   |               |   |   |                                   |      |   |   |   |   |   |   |   |

Example: Order Number 30 / 1010.21000 / 10

1) See Explanations page 19.

2) Size 30: keyway acc. to DIN 6885-3.

3) See Technical Data, limit torque on overload  $M_G$ .

Type 106.\_\_\_\_  
 Sizes 0 to 2

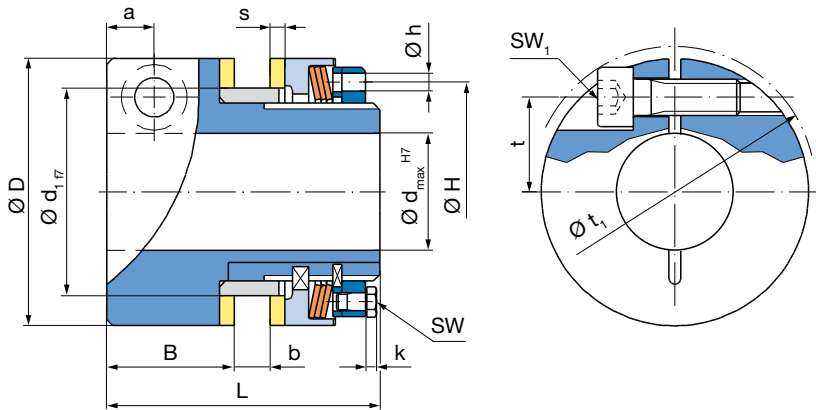


Fig. 11  
 Type 106.310

ROBA®-clamp devices are used to provide overload protection in machine drives with shaft ends without a keyway.

The frictionally-locking, backlash-free clamping hub is attached to the shaft by tightening one single screw. This means that axial attachment using a shaft collar, adjusting screws or a press cover are unnecessary.

The ROBA®-clamp is used in packing machines, transport machines and devices, construction machinery, textile machinery, agricultural machinery, conveyor systems, feed devices, loading systems, in chemical industry machines as well as in devices and systems for general mechanical engineering.

| Technical Data                       |                 |                         |       | Size    |         |           |           |
|--------------------------------------|-----------------|-------------------------|-------|---------|---------|-----------|-----------|
|                                      |                 |                         |       | 0       | 01      | 1         | 2         |
| Limit torque on overload             | Type 106.11_    | $M_G$                   | [Nm]  | 2 - 10  | 6 - 30  | 14 - 70   | 26 - 130  |
|                                      | Type 106.21_    | $M_G$                   | [Nm]  | 10 - 20 | 30 - 60 | 70 - 130  | 130 - 250 |
|                                      | Type 106.31_    | $M_G$                   | [Nm]  | 18 - 30 | 60 - 90 | 130 - 200 | 250 - 400 |
| Operating speed <sup>1)</sup>        |                 | $n_{max}$               | [rpm] | 8500    | 6600    | 5600      | 4300      |
|                                      |                 | max. differential speed | [rpm] | 500     | 500     | 500       | 500       |
| Weight (pilot bored)                 |                 |                         | [kg]  | 0,5     | 0,85    | 1,25      | 2,3       |
| Tightening torque for clamping screw | SW <sub>1</sub> |                         | [Nm]  | 16      | 41      | 83        | 145       |

| Dim. [mm] | a  | B  | b                |                  | D  | $d_1^{H8\ 2)}$ | $d^{H7}$                       |                                | H  | h  | k  | L | SW  | SW <sub>1</sub> | s                | t  | t <sub>1</sub> |    |    |
|-----------|----|----|------------------|------------------|----|----------------|--------------------------------|--------------------------------|----|----|----|---|-----|-----------------|------------------|----|----------------|----|----|
|           |    |    | b <sub>min</sub> | b <sub>max</sub> |    |                | d <sub>min</sub> <sup>3)</sup> | d <sub>max</sub> <sup>4)</sup> |    |    |    |   |     |                 |                  |    |                |    |    |
| Size      | 0  | 8  | 21,5             | 2                | 6  | 45             | 35                             | 7                              | 12 | 22 | 37 | 3 | -   | 46              | 2                | 5  | 2,5            | 16 | 50 |
|           | 01 | 10 | 26               | 3                | 8  | 58             | 40                             | -                              | 12 | 25 | 46 | 5 | -   | 55              | 2,5              | 6  | 3              | 19 | 62 |
|           | 1  | 12 | 30               | 3                | 10 | 68             | 44                             | 12                             | 20 | 28 | 50 | 5 | 1,3 | 65              | 3                | 8  | 3              | 22 | 74 |
|           | 2  | 14 | 34               | 4                | 12 | 88             | 58                             | 15                             | 20 | 40 | 67 | 6 | 3   | 72              | 10 <sup>6)</sup> | 10 | 3              | 30 | 93 |

We reserve the right to make dimensional and constructional alterations.

Order Number

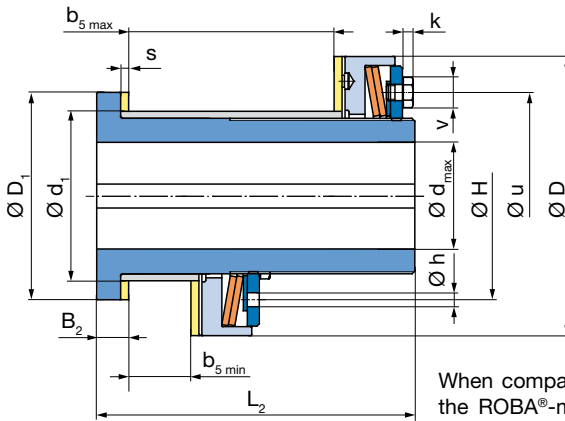
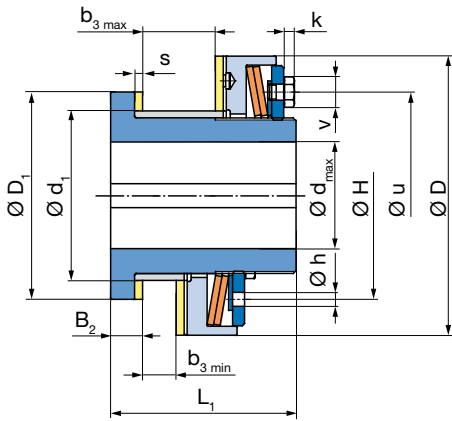
|   |                            |   |  |   |   |  |  |
|---|----------------------------|---|--|---|---|--|--|
| Adjusting nut<br>standard 0<br>with radial adjustment 1 |                            |   |  | Bore<br>Hub<br>$\varnothing d^{H7}$   |   |  |  |
| _ / 1 0 6 . _   |                            |   |  | _ / _ / _   |   |  |  |
| Sizes<br>0<br>to<br>2                                   | Torque range <sup>7)</sup> |   |  | Friction lining<br>1 standard<br>4 for oil running <sup>8)</sup><br>5 special low-friction material <sup>9)</sup> | Width of drive element b<br>Dependent on size:<br>if not specified, we deliver the bearing bushing for maximum installation width b <sub>max</sub> *<br>For narrower drive elements, the bearing bushing is shortened, see page 20. |  |  |
|   | low                        | 1 |  |   |   |  |  |
|   | medium                     | 2 |  |   |   |  |  |
| high  | 3                          |   |  |   |   |  |  |

Example: Order Number 2 / 106.210 / 30 / 10

1) See Explanations page 19.  
 2) Tolerance value H8 refers to output element bore.  
 3) Observe the shaft load.  
 4) Transmittable torque = 60 % of Type 106.31\_  
 5) Transmittable torque = 100 % of Type 106.31\_

6) Hexagon head screws ISO 4017/DIN 933.  
 7) See Technical Data, limit torque on overload  $M_G$ .  
 8) Available torque: 30 % of Type 106.31\_  
 9) Only permitted for lower torque range (Type 106.11\_), available torque 50 %.

Types 121.\_\_\_\_ and 123.\_\_\_\_  
 Sizes 1 to 5



ROBA®-min Types 121 and 123 are slip hubs for drive elements, chain sprockets or toothed wheels with especially small diameters. ROBA®-min devices are used in particular for high transmission ratios or also for double or triple-row chain sprockets or wide toothed wheels.

When compared with the standard Type 100, the ROBA®-min Types 121 and 123 transmit lower torques. An advantage of Types 121 and 123 is that the drive element comes very close to the shaft bearing as a result of the short hub collar.

Fig. 12  
 Type 121.210

Fig. 13  
 Type 123.210

| Technical Data                |               |           |       | Size    |          |           |           |            |
|-------------------------------|---------------|-----------|-------|---------|----------|-----------|-----------|------------|
|                               |               |           |       | 1       | 2        | 3         | 4         | 5          |
| Limit torque on overload      | Type 12_.11_  | $M_G$     | [Nm]  | 8 - 40  | 16 - 80  | 40 - 200  | 80 - 400  | 110 - 550  |
|                               | Type 12_.21_  | $M_G$     | [Nm]  | 40 - 80 | 80 - 160 | 200 - 400 | 400 - 800 | 550 - 1100 |
| Operating speed <sup>1)</sup> |               | $n_{max}$ | [rpm] | 2800    | 2200     | 1600      | 1400      | 1100       |
| Weight (pilot bored)          | Type 121.____ |           | [kg]  | 0,8     | 1,6      | 3,2       | 5,7       | 9,1        |
|                               | Type 123.____ |           | [kg]  | 1,0     | 2,2      | 4,2       | 7,9       | 13,5       |

| Dim. [mm] | $B_2$ | $b_{3 min}$ | $b_{3 max}$ | $b_{5 min}$ | $b_{5 max}$ | D    | $D_1$ | $d_1^{H8/2)$ | $d_{min}^{d^{H7}}$ | $d_{max}^{d^{H7}}$ | H  | h   | k | $L_1$             | $L_2$ | s     | u | v   |                 |
|-----------|-------|-------------|-------------|-------------|-------------|------|-------|--------------|--------------------|--------------------|----|-----|---|-------------------|-------|-------|---|-----|-----------------|
| Size      | 1     | 8           | 10          | 15          | 15          | 43   | 68    | 59           | 44                 | 12                 | 25 | 50  | 5 | 1,3 <sup>3)</sup> | 48    | 76    | 3 | 50  | 3 <sup>3)</sup> |
|           | 2     | 10          | 12          | 19,5        | 19,5        | 53,5 | 88    | 77           | 58                 | 15                 | 35 | 67  | 6 | 3                 | 56    | 90    | 3 | 67  | 10              |
|           | 3     | 13,5        | 15          | 27          | 27          | 62   | 115   | 89,5         | 72                 | 19                 | 45 | 84  | 6 | 5,5               | 73    | 108   | 4 | 84  | 13              |
|           | 4     | 16          | 18          | 38          | 38          | 91,5 | 140   | 104          | 85                 | 25                 | 55 | 104 | 7 | 5,5               | 93    | 146,5 | 4 | 97  | 13              |
|           | 5     | 18          | 20          | 44          | 44          | 126  | 170   | 119,5        | 98                 | 30                 | 65 | 125 | 8 | 5,5               | 107   | 188,5 | 5 | 109 | 13              |

We reserve the right to make dimensional and constructional alterations.

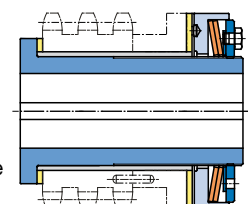
Order Number

|                                  |   |   |  |                                  |  |
|----------------------------------|---|---|--|----------------------------------|--|
| Hub<br>short hub 1<br>long hub 3 |   | Adjusting nut<br>standard 0<br>with radial adjustment 1 |  | Bore<br>Hub $\varnothing d^{H7}$ |  |
| 1 2                              |   | .   |  | / /                              |  |
| Sizes<br>1 to 5                  | Torque range <sup>4)</sup><br>low 1<br>medium 2 |   | Friction lining<br>1 standard<br>4 for oil running <sup>5)</sup> |                                  | Width of drive element $b_3$ or $b_5$<br>Dependent on size:<br>if not specified, we deliver the bearing bushing for maximum installation width $b_{3 max}$ or $b_{5 max}$ .<br>For narrower drive elements, the bearing bushing is shortened, see page 20. |

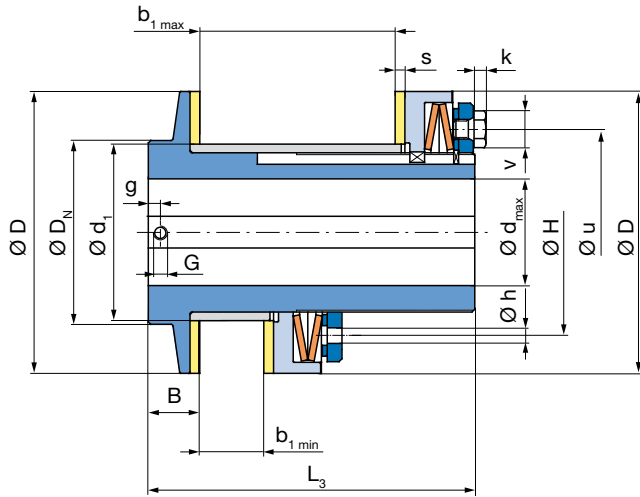
Example: Order Number 2 / 123.210 / 30 / 6885-1 / 50

- 1) See Explanations page 19.
- 2) Tolerance value H8 refers to output element bore.
- 3) Hexagon socket countersunk screw to ISO 10642/DIN 7991.
- 4) See Technical Data, limit torque on overload  $M_G$ .
- 5) Available torques on request.

Fig. 14  
 Installation Example  
 Type 123.210



Type 170. \_ \_ \_  
 Sizes 0 to 5



ROBA®-slip hubs are used to provide overload protection in machine drives with chain sprockets, V-belt pulleys or toothed wheels. Type 170 has a longer hub than the standard Type 100. As a result, Type 170 is particularly suitable for wide drive elements. The permitted limit torques and the diameter correspond to the standard model. ROBA®-max Type 170 can transmit a higher torque than a ROBA®-min Type 123 with the same installation width.

Type 170 can be used for all mechanical engineering applications.

Fig. 15  
 Type 170.110

| Technical Data                |                  |                |      | Size    |         |           |           |           |             |             |
|-------------------------------|------------------|----------------|------|---------|---------|-----------|-----------|-----------|-------------|-------------|
|                               |                  |                |      | 0       | 01      | 1         | 2         | 3         | 4           | 5           |
| Limit torque on overload      | Type 170.11_     | M <sub>G</sub> | [Nm] | 2 - 10  | 6 - 30  | 14 - 70   | 26 - 130  | 50 - 250  | 110 - 550   | 140 - 700   |
|                               | Type 170.21_     | M <sub>G</sub> | [Nm] | 10 - 20 | 30 - 60 | 70 - 130  | 130 - 250 | 250 - 550 | 550 - 1100  | 700 - 1400  |
|                               | Type 170.31_     | M <sub>G</sub> | [Nm] | 18 - 30 | 60 - 90 | 130 - 200 | 250 - 400 | -         | -           | -           |
|                               | Type 170.312     | M <sub>G</sub> | [Nm] | -       | -       | -         | -         | 550 - 800 | 1100 - 1600 | 1400 - 2100 |
| Operating speed <sup>1)</sup> | n <sub>max</sub> | [rpm]          |      | 8500    | 6600    | 5600      | 4300      | 3300      | 2700        | 2200        |
| Weight (pilot bored)          |                  | [kg]           |      | 0,4     | 0,8     | 1,2       | 2,4       | 4,6       | 8,5         | 14,9        |

| Dim. [mm] | B   | b <sub>1 min</sub> | b <sub>1</sub> | b <sub>1 max</sub> | D   | D <sub>N</sub> | d <sub>1</sub> <sup>H8 2)</sup> | d <sup>H7</sup> | d <sub>min</sub> | d <sub>max</sub> <sup>3)</sup> | G | g   | H | h                 | k     | L <sub>3</sub> | s   | u                 | v |
|-----------|-----|--------------------|----------------|--------------------|-----|----------------|---------------------------------|-----------------|------------------|--------------------------------|---|-----|---|-------------------|-------|----------------|-----|-------------------|---|
| Size 0    | 8,5 | 9                  | 25             | 45                 | 45  | 45             | 35                              | 10              | 20 <sup>3)</sup> | M4                             | 3 | 37  | 3 | - <sup>8)</sup>   | 50    | 2,5            | 37  | 2 <sup>8)</sup>   |   |
| Size 01   | 16  | 12                 | 33             | 58                 | 58  | 40             | 40                              | 12              | 22               | M4                             | 4 | 46  | 5 | - <sup>8)</sup>   | 70    | 3              | 46  | 2,5 <sup>8)</sup> |   |
| Size 1    | 17  | 15                 | 43             | 68                 | 68  | 45             | 44                              | 12              | 25               | M5                             | 5 | 50  | 5 | 1,3 <sup>8)</sup> | 85    | 3              | 50  | 3 <sup>8)</sup>   |   |
| Size 2    | 19  | 19,5               | 53,5           | 88                 | 88  | 58             | 58                              | 15              | 35               | M6                             | 5 | 67  | 6 | 3                 | 99    | 3              | 67  | 10                |   |
| Size 3    | 21  | 27                 | 62             | 115                | 115 | 75             | 72                              | 20              | 45               | M6                             | 5 | 84  | 6 | 5,5               | 115,5 | 4              | 84  | 13                |   |
| Size 4    | 23  | 38                 | 91,5           | 140                | 140 | 90             | 85                              | 25              | 55               | M8                             | 6 | 104 | 7 | 5,5               | 153,5 | 4              | 97  | 13                |   |
| Size 5    | 29  | 44                 | 126            | 170                | 170 | 102            | 98                              | 30              | 65               | M8                             | 8 | 125 | 8 | 5,5               | 199,5 | 5              | 109 | 13                |   |

We reserve the right to make dimensional and constructional alterations.

Order Number

|                               |  |   |  |  |  |   |             |                                  |  |   |  |
|-------------------------------|--|---|--|--|--|---|-------------|----------------------------------|--|---|--|
|                               |  |   |  | Adjusting nut<br>standard<br>with radial adjustment<br>for triple layering (for high torque range: Sizes 3 to 5) |  |   | 0<br>1<br>2 | Bore<br>Hub<br>Ø d <sup>H7</sup> |  | Keyway<br>acc. to<br>DIN 6885-1<br>DIN 6885-3 |  |
| ▾ / 1 7 0 . ▾ / ▾ / ▾ / ▾ / ▾ |  |   |  |  |  |   |             |                                  |  |   |  |
| Sizes<br>0<br>to<br>5         |  | Torque range <sup>9)</sup><br>low 1<br>medium 2<br>high 3 |  |  |  | Friction lining<br>1 standard<br>2 rustproof<br>friction pairing <sup>10)</sup><br>4 for oil running <sup>11)</sup><br>5 special low-friction material <sup>11)</sup> |             |                                  | Width of drive element b <sub>1</sub><br>Dependent on size:<br>if not specified, we deliver the bearing bushing for maximum installation width b <sub>1 max</sub> .<br>For narrower drive elements, the bearing bushing is shortened, see page 20. |   |  |

Example: Order Number 4 / 170.210 / 50 / 6885-1 / 80

1) See Explanations page 19.  
 2) Tolerance value H8 refers to output element bore.  
 3) Size 0: up to Ø 19 keyway acc. to DIN 6885-1, over Ø 19 keyway acc. to DIN 6885-3.  
 4) Size 01: up to Ø 12 M4, over Ø 12 M5.  
 5) Size 1: up to Ø 12 M4, over Ø 12 bis Ø 17 M5, over Ø 17 M6.

6) Size 2: up to Ø 17 M5, over Ø 17 M6.  
 7) Size 3: up to Ø 22 M6, over Ø 22 M8.  
 8) Hexagon socket countersunk screw to ISO 10642/DIN 7991.  
 9) See Technical Data, limit torque on overload M<sub>G</sub>.  
 10) Only Sizes 01 to 5.  
 11) Available torques on request.

With needle bearing

Type 160. \_ \_ \_  
Sizes 1 to 5

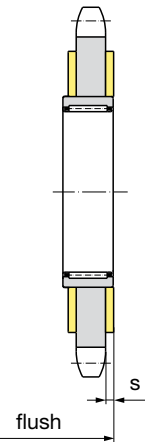


Fig. 16

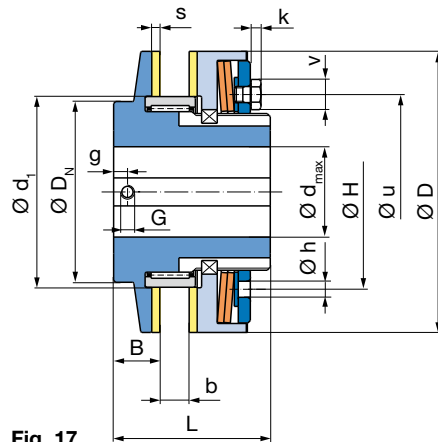


Fig. 17  
Type 160.210

ROBA®-slip hubs are used to provide overload protection in machine drives with chain sprockets, V-belt pulleys or toothed wheels. The difference between Type 160 and the standard Type 100 is that the former has a needle bearing instead of a bearing bushing. As a result, Type 160 is particularly suitable for applications with high radial loads, high slipping frequencies and increased shaft run-out accuracy (toothed wheels).

The drive element is pressed onto the needle bearing as shown in Fig. 16. Please ensure that the right-hand side of the needle bearing is flush with the right-hand side of the friction lining. The needle bearing with the drive element and the two friction linings are then pushed onto the hub.

Type 160 can be used throughout the mechanical engineering industry.

| Technical Data                |              |                 | Size     |           |           |            |            |
|-------------------------------|--------------|-----------------|----------|-----------|-----------|------------|------------|
|                               |              |                 | 1        | 2         | 3         | 4          | 5          |
| Limit torque on overload      | Type 160.11_ | $M_G$ [Nm]      | 14 - 70  | 26 - 130  | 50 - 250  | 110 - 550  | 140 - 700  |
|                               | Type 160.21_ | $M_G$ [Nm]      | 70 - 130 | 130 - 250 | 250 - 550 | 550 - 1100 | 700 - 1400 |
| Operating speed <sup>1)</sup> |              | $n_{max}$ [rpm] | 4200     | 3200      | 2400      | 2000       | 1600       |
| Weight (pilot bored)          |              | [kg]            | 0,9      | 1,7       | 3,2       | 5,5        | 9,2        |

| Dim. [mm] | B | b ±0,5 | D    | D <sub>N</sub> | d <sub>1</sub> <sup>N7 2)</sup> | G   | g             | H | h   | k | L                 | s  | u | v   |                 |
|-----------|---|--------|------|----------------|---------------------------------|-----|---------------|---|-----|---|-------------------|----|---|-----|-----------------|
| Size      | 1 | 17     | 7    | 68             | 45                              | 47  | <sup>3)</sup> | 5 | 50  | 5 | 1,3 <sup>5)</sup> | 52 | 3 | 50  | 3 <sup>5)</sup> |
|           | 2 | 19     | 10,3 | 88             | 75                              | 63  | <sup>4)</sup> | 5 | 67  | 6 | 3                 | 57 | 3 | 67  | 10              |
|           | 3 | 21     | 12,5 | 115            | 89,5                            | 78  | M6            | 5 | 84  | 6 | 5,5               | 68 | 4 | 84  | 13              |
|           | 4 | 23     | 16   | 140            | 90                              | 95  | M8            | 6 | 104 | 7 | 5,5               | 78 | 4 | 97  | 13              |
|           | 5 | 29     | 18   | 170            | 102                             | 110 | M8            | 8 | 125 | 8 | 5,5               | 92 | 5 | 109 | 13              |

We reserve the right to make dimensional and constructional alterations.

Order Number

|   |   |  |  |                                  |                                 |
|---|---|--|--|----------------------------------|---------------------------------|
| Adjusting nut<br>standard<br>with radial adjustment |   |  | 0<br>1   | Bore<br>Hub<br>Ø d <sup>H7</sup> | Keyway<br>acc. to<br>DIN 6885-1 |
| _ / 1 6 0 . _ _ _ / _ / _                           |   |  | ▼  | ▼                                | ▼                               |
| Sizes<br>1<br>to<br>5                               | Torque range <sup>6)</sup><br>low 1<br>medium 2 |  | Friction lining<br>1 standard<br>5 special low-friction material <sup>7)</sup> |                                  |                                 |

Example: Order Number 3 / 160.210 / 40 / 6885-1

1) See Explanations page 19.

2) Tolerance value N7 refers to output element bore.

3) Size 1: up to Ø 12 M4, over Ø 12 up to Ø 17 M5, over Ø 17 M6.

4) Size 2: up to Ø 17 M5, over Ø 17 M6.

5) Hexagon socket countersunk screw to ISO 10642/DIN 7991.

6) See Technical Data, limit torque on overload  $M_G$ .

7) Available torques on request.

Type 135.\_\_\_\_  
 Sizes 0 to 5

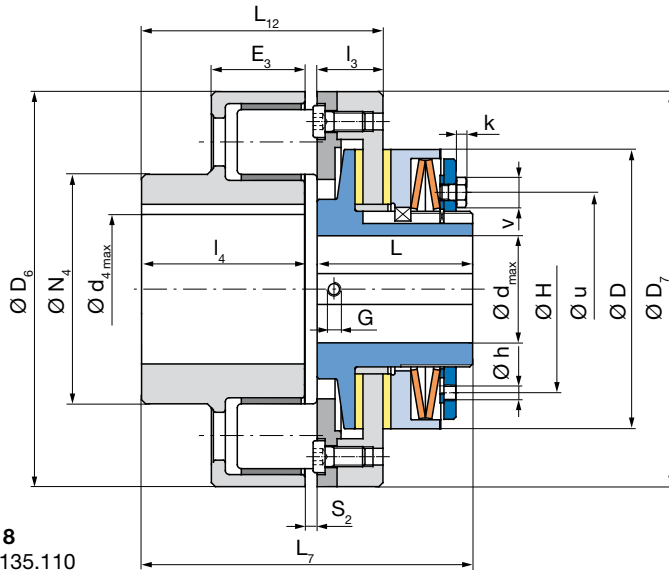


Fig. 18  
 Type 135.110

ROBA®-lastic Type 135 is a flexible safety clutch with adjustable torque for connecting two shafts. The flexible coupling part is designed as a simple plug-in coupling.

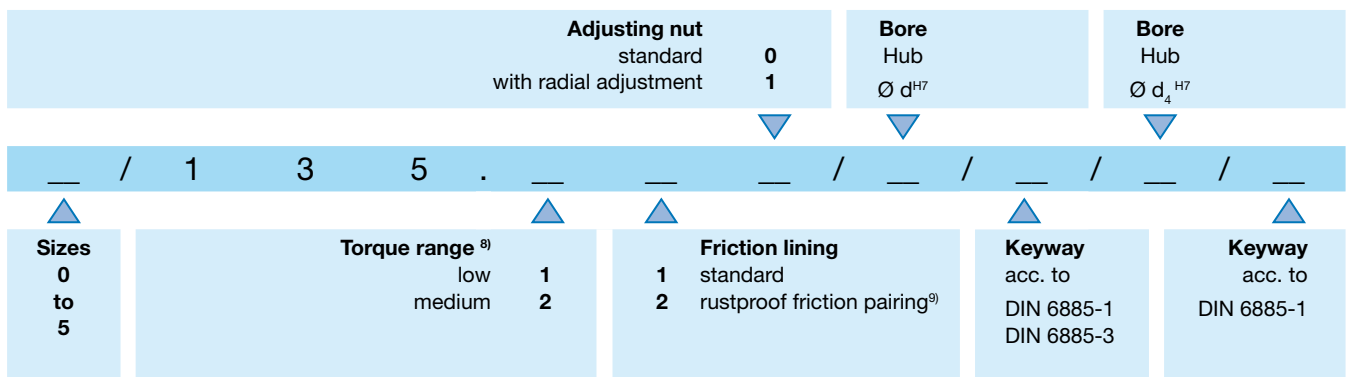
The torque is transmitted via flexible rubber buffers made of wear and oil-resistant plastic material insensitive to temperature changes.

| Technical Data                |             |              | Size    |         |          |           |           |            |            |  |
|-------------------------------|-------------|--------------|---------|---------|----------|-----------|-----------|------------|------------|--|
|                               |             |              | 0       | 01      | 1        | 2         | 3         | 4          | 5          |  |
| Limit torque on overload      | Type 135.11 | $M_G$ [Nm]   | 2 - 10  | 6 - 30  | 14 - 70  | 26 - 130  | 50 - 250  | 110 - 550  | 140 - 700  |  |
|                               | Type 135.21 | $M_G$ [Nm]   | 10 - 20 | 30 - 60 | 70 - 130 | 130 - 250 | 250 - 550 | 550 - 1100 | 700 - 1400 |  |
| Operating speed <sup>1)</sup> | $n_{max}$   | [rpm]        | 7000    | 6500    | 5600     | 4300      | 3300      | 2700       | 2200       |  |
| Weight (pilot bored)          |             | [kg]         | 1,3     | 3,0     | 3,2      | 6,5       | 10,1      | 19,5       | 23,4       |  |
| Permitted misalignments       | axial       | $x$ [mm]     | ± 1,0   | ± 1,0   | ± 1,0    | ± 1,0     | ± 1,0     | ± 1,0      | ± 1,0      |  |
|                               | radial      | $y$ [mm]     | 0,5     | 0,5     | 0,5      | 0,5       | 0,5       | 0,5        | 0,5        |  |
|                               | angular     | $\alpha$ [°] | 0,5     | 0,5     | 0,5      | 0,5       | 0,5       | 1,0        | 1,0        |  |

| Dim. [mm] | D   | D <sub>6</sub> | D <sub>7</sub> | d <sup>H7</sup>  |                  | d <sub>4</sub> <sup>H7</sup> |                   | E <sub>3</sub> | G  | H             | h   | k   | L                 | L <sub>7</sub> | L <sub>12</sub> | I <sub>3</sub> | I <sub>4</sub> | N <sub>4</sub> | S <sub>2</sub>    | u   | v  |                   |
|-----------|-----|----------------|----------------|------------------|------------------|------------------------------|-------------------|----------------|----|---------------|-----|-----|-------------------|----------------|-----------------|----------------|----------------|----------------|-------------------|-----|----|-------------------|
|           |     |                |                | d <sub>min</sub> | d <sub>max</sub> | d <sub>4min</sub>            | d <sub>4max</sub> |                |    |               |     |     |                   |                |                 |                |                |                |                   |     |    |                   |
| Size      | 0   | 45             | 80             | 80               | 7                | 20 <sup>2)</sup>             | 11                | 30             | 23 | M4            | 37  | 3   | - <sup>7)</sup>   | 33             | 66              | 48             | 14             | 30             | 50 <sub>h11</sub> | 4   | 37 | 2 <sup>7)</sup>   |
|           | 01  | 58             | 105            | 105              | 12               | 22                           | 11                | 42             | 32 | <sup>3)</sup> | 46  | 5   | - <sup>7)</sup>   | 45             | 91              | 68             | 22             | 42             | 65 <sub>h11</sub> | 4   | 46 | 2,5 <sup>7)</sup> |
|           | 1   | 68             | 105            | 105              | 12               | 25                           | 11                | 42             | 32 | <sup>4)</sup> | 50  | 5   | 1,3 <sup>7)</sup> | 52             | 98              | 69             | 23             | 42             | 65 <sub>h11</sub> | 4   | 50 | 3 <sup>7)</sup>   |
|           | 2   | 88             | 135            | 135              | 15               | 35                           | 13                | 60             | 36 | <sup>5)</sup> | 67  | 6   | 3                 | 57             | 116             | 86             | 27             | 55             | 85 <sub>h11</sub> | 4   | 67 | 10                |
|           | 3   | 115            | 160            | 160              | 19               | 45                           | 25                | 60             | 38 | <sup>6)</sup> | 84  | 6   | 5,3               | 68             | 129             | 92             | 31             | 55             | 90                | 6   | 84 | 13                |
|           | 4   | 140            | 198            | 198              | 25               | 55                           | 30                | 75             | 47 | M8            | 104 | 7   | 5,3               | 78             | 166             | 121            | 33             | 82             | 115               | 6   | 97 | 13                |
| 5         | 170 | 198            | 208            | 30               | 65               | 50                           | 75                | 47             | M8 | 125           | 8   | 5,3 | 92                | 180            | 127             | 39             | 82             | 115            | 6                 | 109 | 13 |                   |

We reserve the right to make dimensional and constructional alterations.

Order Number



Example: Order Number 5 / 135.210 / 60 / 6885-1 / 60 / 6885-1

1) See Explanations page 19.  
 2) Size 0: up to Ø 19 keyway acc. to DIN 6885-1, over Ø 19 keyway acc. to DIN 6885-3.  
 3) Size 01: up to Ø 12 M4, over Ø 12 M5.  
 4) Size 1: up to Ø 12 M4, over Ø 12 up to Ø 17 M5, over Ø 17 M6.

5) Size 2: up to Ø 17 M5, over Ø 17 M6.  
 6) Size 3: up to Ø 22 M6, over Ø 22 M8.  
 7) Hexagon socket countersunk screw to ISO 10642/DIN 7991.  
 8) See Technical Data, limit torque on overload  $M_G$ .  
 9) Only Sizes 01 to 5.



Type 132.\_ \_0  
 Sizes 6 to 12

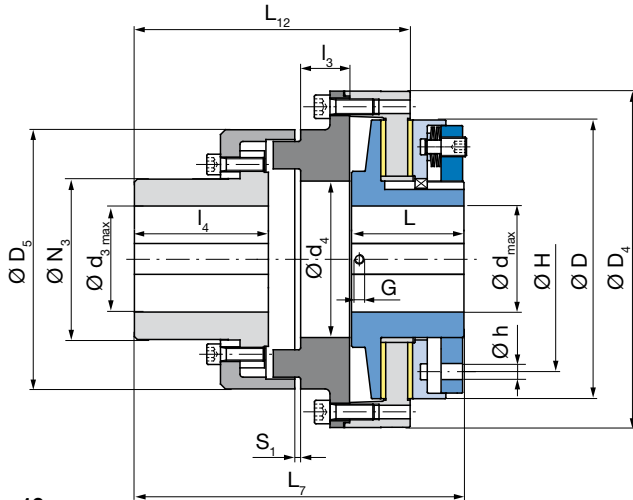


Fig. 19  
 Type 132.110

ROBA®-lastic Type 132 is a positive-locking, flexible safety clutch with adjustable torque for connecting two shafts. The flexible coupling component is designed as a positive-locking claw coupling.

The input and output can be disconnected without dismantling the clutch.

The torque is transmitted via a replaceable, flexible intermediate ring made of highly-damping, oil-resistant material insensitive to temperature changes.

| Technical Data                |                  |                     | Size        |             |             |              |               |               |               |  |
|-------------------------------|------------------|---------------------|-------------|-------------|-------------|--------------|---------------|---------------|---------------|--|
|                               |                  |                     | 6           | 7           | 8           | 9            | 10            | 11            | 12            |  |
| Limit torque on overload      | Type 132.11_     | M <sub>G</sub> [Nm] | 240 - 1200  | 400 - 2000  | 680 - 3400  | 1200 - 6000  | 2000 - 10000  | 3400 - 17000  | 5000 - 25000  |  |
|                               | Type 132.21_     | M <sub>G</sub> [Nm] | 1200 - 2400 | 2000 - 4000 | 3400 - 6800 | 6000 - 12000 | 10000 - 20000 | 17000 - 34000 | 25000 - 50000 |  |
| Operating speed <sup>1)</sup> | n <sub>max</sub> | [rpm]               | 1900        | 1600        | 1300        | 1100         | 920           | 780           | 690           |  |
| Weight (pilot bored)          |                  | [kg]                | 48          | 70          | 98          | 200          | 330           | 506           | 738           |  |
| Permitted misalignments       | axial            | x [mm]              | ± 2,0       | ± 2,0       | ± 2,5       | ± 2,5        | ± 2,5         | ± 2,5         | ± 2,5         |  |
|                               | radial           | y [mm]              | 0,3         | 0,3         | 0,3         | 0,3          | 0,3           | 0,3           | 0,3           |  |
|                               | angular          | α [°]               | 0,08        | 0,07        | 0,06        | 0,05         | 0,04          | 0,03          | 0,03          |  |

| Dim. [mm] | D   | D <sub>4</sub> | D <sub>5</sub> | d <sup>H7</sup>  |                  | d <sub>3</sub> <sup>H7</sup> |                   | d <sub>4</sub> | G   | H   | h   | L   | L <sub>7</sub> | L <sub>12</sub> | l <sub>3</sub> | l <sub>4</sub> | N <sub>3</sub> | S <sub>1</sub> |     |
|-----------|-----|----------------|----------------|------------------|------------------|------------------------------|-------------------|----------------|-----|-----|-----|-----|----------------|-----------------|----------------|----------------|----------------|----------------|-----|
|           |     |                |                | d <sub>min</sub> | d <sub>max</sub> | d <sub>3min</sub>            | d <sub>3max</sub> |                |     |     |     |     |                |                 |                |                |                |                |     |
| Size      | 6   | 200            | 274            | 214              | 40               | 80                           | 50                | 95             | 130 | M8  | 150 | 10  | 102            | 267             | 216            | 42             | 107            | 135,5          | 3,5 |
|           | 7   | 240            | 314            | 240              | 48               | 100                          | 50                | 100            | 145 | M10 | 185 | 10  | 113            | 307             | 247            | 45             | 117            | 146            | 3,5 |
|           | 8   | 285            | 344            | 265              | 60               | 120                          | 60                | 115            | 160 | M10 | 230 | 10  | 115            | 337             | 282            | 50             | 137            | 164            | 4   |
|           | 9   | 350            | 430            | 330              | 57               | 140                          | 70                | 135            | 200 | M12 | 290 | 10  | 162            | 416             | 332            | 56             | 156            | 208            | 8   |
|           | 10  | 415            | 500            | 415              | 80               | 160                          | 85                | 180            | 270 | M12 | 340 | 10  | 185            | 478             | 383            | 65             | 196            | 275            | 8   |
|           | 11  | 490            | 615            | 480              | 90               | 180                          | 85                | 190            | 320 | M16 | 400 | 10  | 222            | 537             | 423            | 65             | 220            | 289            | 8   |
| 12        | 555 | 692            | 575            | 100              | 200              | 110                          | 240               | 400            | M16 | 450 | 10  | 250 | 585            | 454             | 65             | 240            | 368            | 8              |     |

We reserve the right to make dimensional and constructional alterations.

Order Number

|                           |                            |          |   |  |   |  |
|---------------------------|----------------------------|----------|---|--|---|--|
| Adjusting nut<br>standard |                            | 0        | Bore<br>Hub<br>Ø d <sup>H7</sup>              |  | Bore<br>Hub<br>Ø d <sub>3</sub> <sup>H7</sup> |  |
| _ / 1                     |                            | 3        | _ / 0   |  | _ / _ / _ / _                                 |  |
| Sizes<br>6<br>to<br>12    | Torque range <sup>2)</sup> |          | Friction lining                               |  | Keyway  |  |
|                           | low 1                      | medium 2 | 1 standard                                    | 2 rustproof friction pairing <sup>3)</sup> | acc. to<br>DIN 6885-1                         |  |
|                           |                            |          | 4 for oil running <sup>4)</sup>               | acc. to<br>DIN 6885-1                      |   |  |
|                           |                            |          | 5 special low-friction material <sup>4)</sup> |  |   |  |

Example: Order Number 6 / 132.210 / 60 / 6885-1 / 80 / 6885-1

1) See Explanations page 19.

2) See Technical Data, limit torque on overload M<sub>G</sub>.

3) Rustproof linings only for Size 6.

4) Available torques on request.

Type 131. \_ \_ \_  
 Sizes 0 to 6

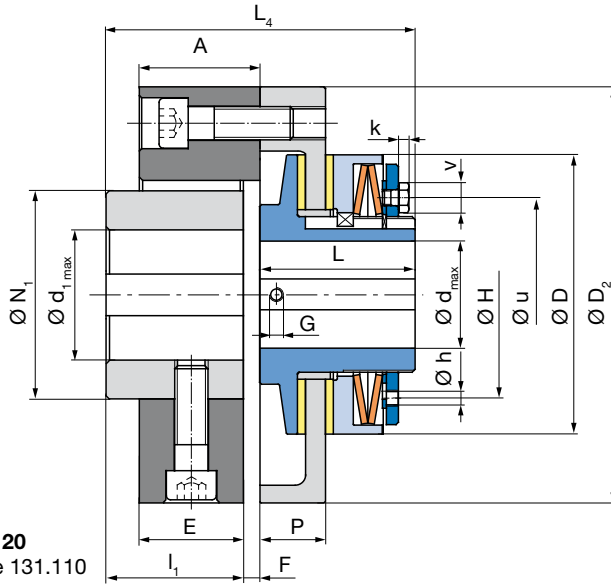


Fig. 20  
 Type 131.110

ROBA®-lastic Type 131 is a highly flexible safety clutch with adjustable torque for connecting two shafts. The polygon-shaped rubber element on the flexible coupling has a considerable misalignment capability and damps torsional vibrations and impacts.

| Technical Data                |              |              | Size    |         |           |           |            |            |             |
|-------------------------------|--------------|--------------|---------|---------|-----------|-----------|------------|------------|-------------|
|                               |              |              | 0       | 1       | 2         | 3         | 4          | 5          | 6           |
| Limit torque on overload      | Type 131.11_ | $M_G$ [Nm]   | 2 - 10  | 14 - 70 | 26 - 130  | 50 - 250  | 110 - 550  | 140 - 700  | 240 - 1200  |
|                               | Type 131.21_ | $M_G$ [Nm]   | 10 - 20 | 70 - 30 | 130 - 250 | 250 - 550 | 550 - 1100 | 700 - 1400 | 1200 - 2400 |
| Operating speed <sup>1)</sup> | $n_{max}$    | [rpm]        | 8500    | 5600    | 4300      | 3300      | 2700       | 2200       | 1900        |
| Weight (pilot bored)          |              | [kg]         | 1,0     | 3,0     | 5,1       | 12,6      | 25,5       | 29,5       | 55,4        |
| Permitted misalignments       | axial        | $x$ [mm]     | ± 1,5   | ± 2     | ± 2,5     | ± 2,5     | ± 2,5      | ± 2,5      | ± 2,5       |
|                               | radial       | $y$ [mm]     | 1,5     | 2       | 2         | 2         | 2          | 2          | 2           |
|                               | angular      | $\alpha$ [°] | 3       | 3       | 3         | 3         | 2          | 2          | 2           |

| Dim. [mm] | A  | D   | D <sub>2</sub> | $d^{H7}$ |    | $d_1^{H7}$       |     | E  | F  | G  | H   | h   | k | L                 | L <sub>4</sub> | l <sub>1</sub> | N <sub>1</sub> | P   | u    | v   |                 |
|-----------|----|-----|----------------|----------|----|------------------|-----|----|----|----|-----|-----|---|-------------------|----------------|----------------|----------------|-----|------|-----|-----------------|
| Size      | 0  | 24  | 45             | 85       | 7  | 20 <sup>2)</sup> | 10  | 26 | 20 | 4  | M4  | 37  | 3 | - <sup>6)</sup>   | 33             | 65             | 28             | 40  | 14,3 | 37  | 2 <sup>6)</sup> |
|           | 1  | 32  | 68             | 120      | 12 | 25               | 12  | 38 | 28 | 4  | 3)  | 50  | 5 | 1,3 <sup>6)</sup> | 52             | 98             | 42             | 60  | 24   | 50  | 3 <sup>6)</sup> |
|           | 2  | 42  | 88             | 150      | 15 | 35               | 15  | 48 | 36 | 6  | 4)  | 67  | 6 | 3                 | 57             | 113            | 50             | 70  | 26   | 67  | 10              |
|           | 3  | 58  | 115            | 200      | 19 | 45               | 20  | 65 | 50 | 8  | 5)  | 84  | 6 | 5,5               | 68             | 142            | 66             | 100 | 31,5 | 84  | 13              |
|           | 4  | 70  | 140            | 260      | 25 | 55               | 30  | 85 | 62 | 8  | M8  | 104 | 7 | 5,5               | 78             | 166            | 80             | 125 | 38,3 | 97  | 13              |
|           | 5  | 70  | 170            | 260      | 30 | 65               | 30  | 85 | 62 | 8  | M8  | 125 | 8 | 5,5               | 92             | 180            | 80             | 125 | 44,3 | 109 | 13              |
| 6         | 85 | 200 | 340            | 40       | 80 | 40               | 115 | 77 | 8  | M8 | 150 | 10  | - | 102               | 210            | 100            | 160            | 49  | -    | -   |                 |

We reserve the right to make dimensional and constructional alterations.

Order Number

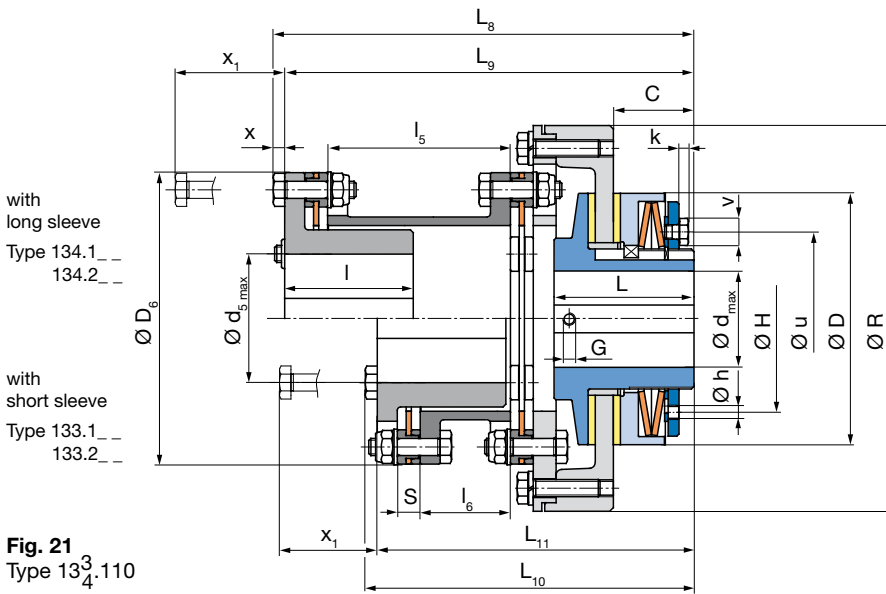
|   |   |   |   |                                       |
|---|---|---|---|---------------------------------------|
| Adjusting nut<br>standard<br>with radial adjustment <sup>7)</sup> |   | 0<br>1  | Bore<br>Hub<br>$\varnothing d^{H7}$           | Bore<br>Hub<br>$\varnothing d_1^{H7}$ |
| _ / 1 3 1 . _   |   | _   | _ / _   | _ / _ / _ / _                         |
| Sizes<br>0<br>to<br>6   | Torque range <sup>8)</sup><br>low 1<br>medium 2 | Friction lining<br>1 standard<br>2 rustproof friction pairing <sup>9)</sup><br>4 for oil running <sup>10)</sup><br>5 special low-friction material <sup>10)</sup> | Keyway<br>acc. to<br>DIN 6885-1<br>DIN 6885-3 | Keyway<br>acc. to<br>DIN 6885-1       |

Example: Order Number 3 / 131.210 / 45 / 6885-1 / 60 / 6885-1

1) See Explanations page 19.  
 2) Size 0: up to  $\varnothing 19$  keyway acc. to DIN 6885-1, over  $\varnothing 19$  keyway acc. to DIN 6885-3.  
 3) Size 1: up to  $\varnothing 12$  M4, over  $\varnothing 12$  up to  $\varnothing 17$  M5, over  $\varnothing 17$  M6.  
 4) Size 2: up to  $\varnothing 17$  M5, over  $\varnothing 17$  M6.  
 5) Size 3: up to  $\varnothing 22$  M6, over  $\varnothing 22$  M8.

6) Hexagon socket countersunk screw to ISO 10642/DIN 7991.  
 7) Only Sizes 0 to 5.  
 8) See Technical Data, limit torque on overload  $M_G$ .  
 9) Only Sizes 1 to 6.  
 10) Available torques on request.

Type 133.\_\_\_\_ and 134.\_\_\_\_  
**Sizes 1 to 8**



The ROBA®-LD is a combination of the ROBA®-slip hub and the ROBA®-D coupling for connection of two shafts with angular and radial misalignment.

As a supplement to the ROBA®-lastic (slip hub with flexible coupling), the ROBA®-LD offers all the advantages of a torsionally rigid flexible all-steel coupling.

The ROBA®-LD Type 133 differs from Type 134 only in the construction length. On ROBA®-LD Type 133, a short sleeve is used (Dimension I<sub>5</sub>), and on Type 134, a long sleeve is used (Dimension I<sub>6</sub>).

Fig. 21  
 Type 133<sup>3</sup><sub>4</sub>, 110

| Technical Data                |   |                        | Size     |           |           |            |            |             |             |             |
|-------------------------------|---|------------------------|----------|-----------|-----------|------------|------------|-------------|-------------|-------------|
|                               |   |                        | 1        | 2         | 3         | 4          | 5          | 6           | 7           | 8           |
| Limit torque on overload      | Type 133.11<br>Type 134.11              | M <sub>G</sub> [Nm]    | 14 - 70  | 26 - 130  | 50 - 250  | 110 - 550  | 140 - 700  | 240 - 1200  | 400 - 2000  | 680 - 3400  |
|                               | Type 133.21<br>Type 134.21              | M <sub>G</sub> [Nm]    | 70 - 130 | 130 - 250 | 250 - 550 | 550 - 1100 | 700 - 1400 | 1200 - 2400 | 2000 - 4000 | 3400 - 6800 |
| Operating speed <sup>1)</sup> |   | n <sub>max</sub> [rpm] | 5600     | 4300      | 3300      | 2700       | 2200       | 1900        | 1600        | 1300        |
| Weight (pilot bored)          | Type 133.____                           | [kg]                   | 4,5      | 8,9       | 12,7      | 24,3       | 36,7       | 49          | 76          | 119         |
|                               | Type 134.____                           | [kg]                   | 4,6      | 9,2       | 13,1      | 24,9       | 37,6       | 50          | 78          | 122         |
| Permitted misalignments       | axial                                   | ΔK <sub>a</sub> [mm]   | 1,0      | 1,2       | 1,4       | 1,6        | 1,8        | 1,8         | 2,0         | 2,2         |
|                               | radial with long sleeve I <sub>5</sub>  | ΔK <sub>r</sub> [mm]   | 1,25     | 1,50      | 1,85      | 2,20       | 2,20       | 2,45        | 2,55        | 3,00        |
|                               | radial with short sleeve I <sub>6</sub> | ΔK <sub>r</sub> [mm]   | 0,70     | 0,85      | 1,00      | 1,25       | 1,25       | 1,40        | 1,50        | 1,75        |
|                               | angular per disk pack                   | ΔK <sub>w</sub> [°]    | 1        | 1         | 1         | 1          | 1          | 1           | 1           | 1           |

| Dim. [mm] | C | D  | D <sub>6</sub> | d <sup>H7</sup> <sub>min</sub> | d <sup>H7</sup> <sub>max</sub> | d <sub>5 min</sub> | d <sub>5 max</sub> | G                | H   | h   | k   | L                 | L <sub>8</sub> | L <sub>9</sub> | L <sub>10</sub> | L <sub>11</sub> | I   | I <sub>5</sub> | I <sub>6</sub> | R   | S        | u        | v   | x               | x <sub>1</sub> |    |
|-----------|---|----|----------------|--------------------------------|--------------------------------|--------------------|--------------------|------------------|-----|-----|-----|-------------------|----------------|----------------|-----------------|-----------------|-----|----------------|----------------|-----|----------|----------|-----|-----------------|----------------|----|
| Size      | 1 | 28 | 68             | 102                            | 12                             | 25                 | 25                 | 45 <sup>2)</sup> | 3)  | 50  | 5   | 1,3 <sup>6)</sup> | 52             | 150            | 146             | 119             | 115 | 45             | 64             | 33  | 135      | 8 ± 0,2  | 50  | 3 <sup>6)</sup> | 4              | 29 |
|           | 2 | 28 | 88             | 128                            | 15                             | 35                 | 25                 | 55 <sup>4)</sup> | 67  | 6   | 3   | 57                | 176,5          | 171            | 140,5           | 135             | 55  | 74             | 38             | 168 | 11 ± 0,3 | 67       | 10  | 5,5             | 37,5           |    |
|           | 3 | 37 | 115            | 145                            | 19                             | 45                 | 30                 | 65 <sup>5)</sup> | 84  | 6   | 5,5 | 68                | 204,5          | 199            | 158,5           | 153             | 65  | 94             | 48             | 185 | 11 ± 0,3 | 84       | 13  | 5,5             | 37,5           |    |
|           | 4 | 40 | 140            | 180                            | 25                             | 55                 | 35                 | 80               | M8  | 104 | 7   | 5,5               | 78             | 245            | 237             | 191             | 183 | 80             | 110            | 56  | 230      | 15 ± 0,4 | 97  | 13              | 8              | 53 |
|           | 5 | 48 | 170            | 200                            | 30                             | 65                 | 40                 | 85               | M8  | 125 | 8   | 5,5               | 92             | 264            | 254             | 210             | 200 | 80             | 110            | 56  | 270      | 15 ± 0,4 | 109 | 13              | 10             | 60 |
|           | 6 | 51 | 200            | 215                            | 40                             | 80                 | 45                 | 90               | M8  | 150 | 10  | -                 | 102            | 298            | 288             | 239             | 229 | 90             | 120            | 61  | 290      | 20 ± 0,4 | -   | -               | 10             | 65 |
|           | 7 | 60 | 240            | 250                            | 48                             | 100                | 50                 | 100              | M10 | 185 | 10  | -                 | 113            | 332            | 319             | 271             | 258 | 100            | 124            | 63  | 335      | 23 ± 0,5 | -   | -               | 13             | 83 |
|           | 8 | 55 | 285            | 300                            | 60                             | 120                | 60                 | 115              | M10 | 230 | 10  | -                 | 115            | 373            | 358             | 301             | 286 | 115            | 146            | 74  | 400      | 27 ± 0,6 | -   | -               | 15             | 95 |

Order Number

|  |   |  |   |                                  |   |   |
|--|---|--|---|----------------------------------|---|---|
| Sleeve<br>short<br>long                            | 3<br>4  | Adjusting nut<br>standard<br>with radial<br>adjustment <sup>7)</sup> | 0<br>1  | Bore<br>Hub<br>Ø d <sup>H7</sup> | Bore<br>Hub<br>Ø d <sub>5</sub> <sup>H7</sup> |   |
| ____ / 1 3 ____ . ____ / ____ / ____ / ____ / ____ |   |  |   |                                  |   |   |
| Sizes<br>1<br>to<br>8                              | Torque range <sup>8)</sup><br>low 1<br>medium 2 |  | Friction lining<br>1 standard<br>2 rustproof friction pairing <sup>9)</sup><br>4 for oil running <sup>10)</sup><br>5 special low-friction material <sup>10)</sup> |                                  | Keyway<br>acc. to<br>DIN 6885-1               | Keyway<br>acc. to<br>DIN 6885-1<br>DIN 6885-3 |

Example: Order Number 2 / 133.211 / 35 / 6885-1 / 50 / 6885-1

We reserve the right to make dimensional and constructional alterations.

1) See Explanations page 19.  
 2) Size 1: up to Ø 42 keyway acc. to DIN 6885-1, over Ø 42 keyway acc. to DIN 6885-3.  
 3) Size 1: up to Ø 12 M4, over Ø 12 up to Ø 17 M5, over Ø 17 M6.  
 4) Size 2: up to Ø 17 M5, over Ø 17 M6.  
 5) Size 3: up to Ø 22 M6, over Ø 22 M8.

6) Hexagon socket countersunk screw to ISO 10642/DIN 7991.  
 7) Only Size 1 to 5.  
 8) See Technical Data, limit torque on overload M<sub>G</sub>.  
 9) Rustproof linings only for Sizes 1 to 6.  
 10) Available torques on request.

## Torques – Cup Spring Layering

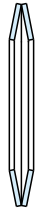
The cup spring layering in Figs. 22 – 24 show our ROBA®-slip hub standard design. Each layering results in a different spring characteristic curve or spring force (torque). A rule of thumb when using ROBA®-slip hubs is:

ROBA®-slip hub for high friction work and low torque; single-layer cup spring.

ROBA®-slip hub for medium friction work and larger torques; double-layer cup springs.

ROBA®-slip hub for low friction work and very high torques; triple-layer cup springs.

single-layer cup spring



Sizes 0 – 12

Fig. 22

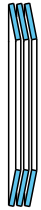
double-layer cup springs



Sizes 0 – 12

Fig. 23

triple-layer cup springs



Sizes 0 – 5

Fig. 24

The torque behaviour of the ROBA®-slip hub on friction lining wear is clearly shown in Figs. 25 and 26. With single cup spring layering, the torque reduction on wear is very low (Fig. 25). With double cup spring layering, the change in torque is larger (Fig. 26), and with triple cup spring layering, the torque reduction is highest. However, the cup springs are designed with a relatively flat characteristic curve so that large wear paths can occur without larger drops in torque.

single-layer cup spring

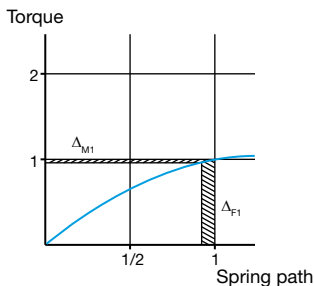


Fig. 25

double-layer cup springs

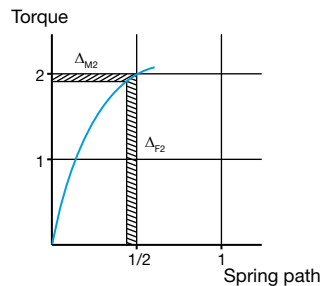


Fig. 26

For special applications, weaker cup springs are available for the individual slip hub sizes, with which the minimum torques can be under-run.

Other cup spring layerings can be produced (e.g. combinations of double and single-layering) individually for special applications. In Figs. 25 and 26 it is shown that a torque adjustment in the uppermost quarter of the spring characteristic curve (torque) produces a particularly even torque, as the spring characteristic curve has its smallest increase in this area.



The torques stated in the Table “Technical Data” refer to drive elements made of steel or cast iron!

During the start-up phase (matching the friction surfaces), after long downtimes and during or after long slipping occurrences, the friction lining wear pattern and the friction coefficients may change. This can lead to changes in torque.

## Friction Linings

As shown in Table 1 below, four different friction linings are available. The torque and the speed values in the slip hub catalogue are applicable for the standard friction lining during dry running. For other friction linings, please find the correct values in Table 1 or ask the manufacturers for special application values.

| Friction lining number | Application   | Available torque from $M_{max}$ |
|------------------------|---|---------------------------------|
| 1                      | standard for dry running  | 100 %                           |
| 2                      | rustproof friction pairing  | 100 %                           |
| 4                      | bronze friction lining for oil running  | 30 %                            |
| 5                      | special low-friction material (only for single-layer cup spring layering and with reduced friction) | 50 %                            |

Table 1

## Speeds

The ROBA®-slip hub is thermally loaded depending on the slipping speed, slip time and the set torque.

To make sure that the ROBA®-slip hub friction linings are not overheated or destroyed, the specified friction parameters must not be exceeded.

The recommended values in the Reference Values Diagram (Diagram 1) show the maximum slipping speed limits.

These speed limits refer to a maximum slip time of 1 second.

For longer slip times, the slipping speed must be reduced.

If in doubt, please carry out the friction work calculations for the respective application.



If the permitted slipping duration is exceeded, the ROBA®-slip hub will be overloaded.  
=> Destruction of the friction linings

A speed monitor prevents the drive elements slipping for an excessively long time. Please ask the manufacturers for devices adapted to your application.

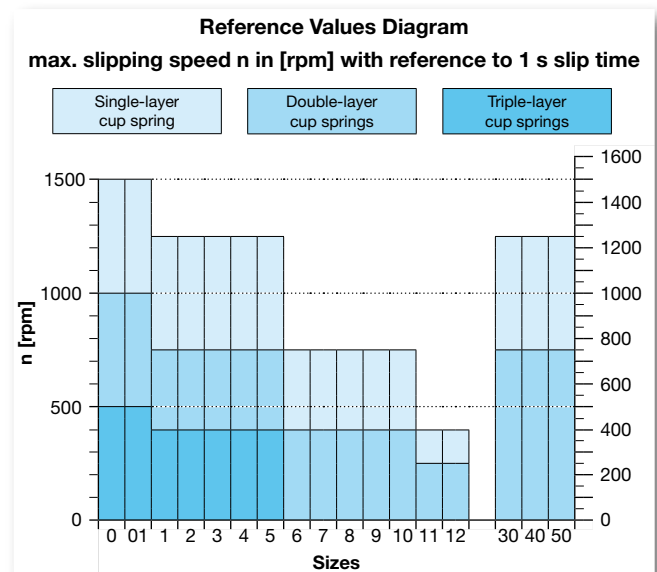
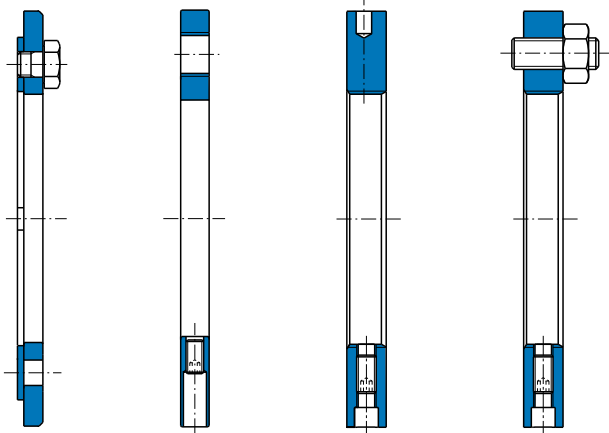


Diagram 1

Adjusting Nuts



**Fig. 27** Adjusting Nut 0 Sizes 0 – 5  
**Fig. 28** Adjusting Nut 0 Sizes 6 – 12  
**Fig. 29** Adjusting Nut 1 Sizes 0 – 5  
**Fig. 30** Adjusting Nut 2 Sizes 3 – 5

The **standard adjusting nut for Sizes 0 – 5** (adjusting nut 0, Fig. 27) is adjusted using a face wrench (Fig. 31). The adjusting nut is secured using a lock washer with four projections as well as a hexagon head screw which is screwed through the adjusting nut into the lock washer bores.

The **standard adjusting nut for Sizes 6 – 12** (adjusting nut 0, Fig. 28) has no lock washer. It is secured against twisting with a radial set screw.

Additionally, we provide an **adjusting nut for radial adjustment** for Sizes 0 – 5. Adjustment takes place here using a hook wrench (Fig. 32). On this design (adjusting nut 1, Fig. 29), the thrust washer must be shortened. The device is additionally secured against twisting using a radial screw-in set screw, which is pressed into one of the four hub keyways.

**For triple-layering** on the ROBA®-slip hub Sizes 0 – 2, the adjusting nut 0 or 1 is used. On Sizes 3 – 5, the adjusting nut 2 is used (Fig. 30). The adjusting nut 2 for the ROBA®-slip hub varies from the adjusting nut 0 for the ROBA®-slip hub as it has six axial set screws for torque adjustment. As with adjusting nut 1, it is secured using a radial set screw.

For high torque adjustments, it may be necessary to lengthen the lever on the face wrench or hook wrench (e.g. extension using a pipe).

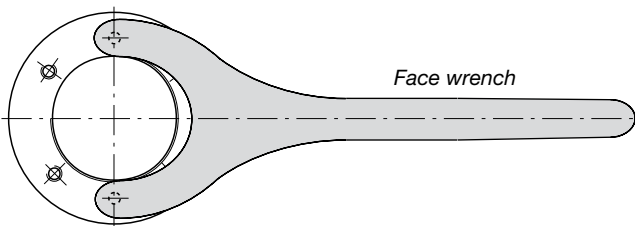


Fig. 31

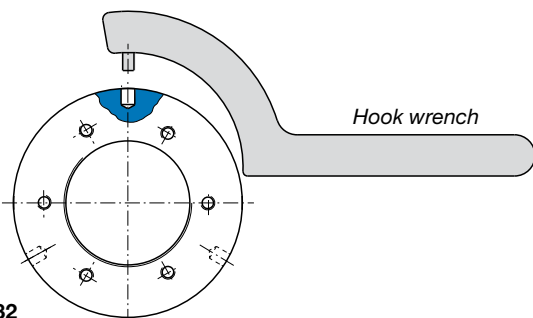


Fig. 32

Bearing Bushing

If the drive element installation width is not specified on order, we deliver the bearing bushing (Fig. 33) for the maximum installation width ( $b_{max}$ ). If a smaller installation width is required, the bearing bushing must be shortened accordingly on the end without the inner chamfer, see the Example below. The bearing bushing is to be installed with the inner chamfer facing forwards, see Fig. 33.

**Example for shortening the bearing bushing: \***

ROBA®-slip hub, Size 3, Type 100.210 (see page 7)  
 Drive element = chain sprocket disk  $3/4" \times 1/2"$ ,  $z = 23$ ,  
 chain sprocket width  $B_1 = 12,7$  mm

Bearing bushing width  $l$  [mm] according to the formula below:

$$l = b + 1,5 \cdot s + 0,5$$

$$l = 12,7 + 1,5 \cdot 4 + 0,5$$

$$l = 19,2_{-0,2} \text{ mm}$$

\* The total length of the clutch is not affected.

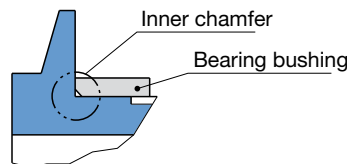
**Bearing bushing width:**

$l = b + 1,5 \cdot s + 0,5$  [mm] for standard friction pairing Type 100\_10

$l_1 = b + 1,5 \cdot s + 2 \cdot s_1 + 0,5$  [mm] for rustproof friction pairing Type 100\_20

$l = b + 2 \cdot s + f$  [mm] for Type 10\_0\_1000

- $l$  [mm] = bearing bushing width (Tolerance – 0,2 mm)
- $l_1$  [mm] = bearing bushing width for slip hubs with rustproof friction linings (see page 9)
- $b$  [mm] = maximum installation width for drive elements (nominal dimension + tolerance)
- $s$  [mm] = Friction lining strength (see page 7 for Type 100\_0, see page 10 for Type 10\_0\_1000)
- $s_1$  [mm] = Strength of rustproof disk (see page 9)
- $f$  [mm] = Dimension for Type 10\_0\_1000 (see Table 2)



| Size | f         |           |
|------|-----------|-----------|
|      | Type 1000 | Type 1010 |
| 30   | -0,5      | +5,5      |
| 40   | -1,5      | +4,5      |
| 50   | -1,5      | +4,5      |

Fig. 33

Table 2

For high radial load and high slipping frequency, we recommend the ROBA®-slip hub with needle bearing Type 160 (page 14).

Maintenance – Installation

Due to its smooth construction, the ROBA®-slip hub is easy to clean. As the friction linings wear down, the ROBA®-slip hub must be re-adjusted or, if they are very worn, the friction linings must be replaced. Apart from this, the ROBA®-slip hub needs no maintenance.

During installation, please ensure that no grease or oil comes into contact with the friction surfaces. In the area of the friction surfaces, the drive element surface must be finely polished and have exactly plane parallel surfaces (see Fig. 34 and Table 3).

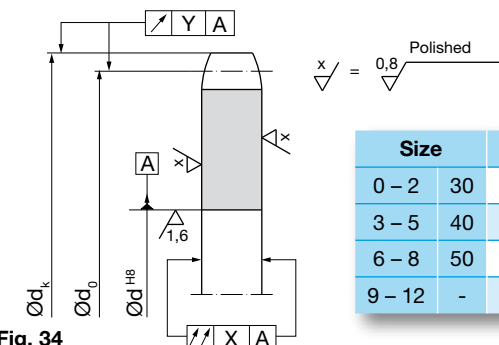
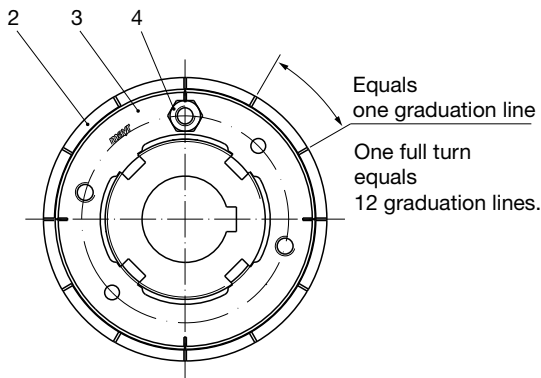


Fig. 34

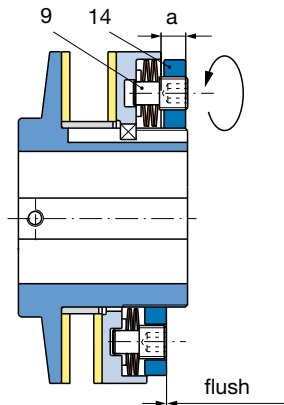
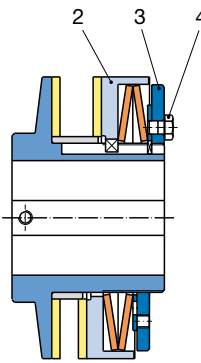
Table 3

| Size   | X  | Y    |
|--------|----|------|
| 0 – 2  | 30 | 0,05 |
| 3 – 5  | 40 | 0,08 |
| 6 – 8  | 50 | 0,10 |
| 9 – 12 | -  | 0,30 |

## Torque Adjustment



**Fig. 35**  
Sizes 0 – 5



**Fig. 36**  
Sizes 6 – 12

On the ROBA®-slip hub devices Sizes 1 – 5, the rear side of the thrust washer (Item 2) is engraved with 12 markings (24 markings on Size 0), and the adjusting nut (Item 3) is engraved with four markings (see Fig. 35).

The adjusting nut with locking washer is adjusted by hand up to the contact on the cup springs. The four notches on the adjusting nut and the notches on the thrust washer must align. Then the adjusting nut should be turned by the number of graduation lines which equal the required torque.

An Adjustment Table (Fig. 37) is adhered to the clutch, from which the number of graduation lines necessary for the required torque can be read off. If a required torque value lies between two graduation lines, please adjust to the smaller value (positive spring force tolerance). After the torque adjustment has been made, please secure the adjusting nut by turning the locking screw (Item 4).

On ROBA®-slip hub devices Sizes 6 – 12, the dimension “a” (see Fig. 36) can be found in the adhered Table (Fig. 38) and can be adjusted accordingly (see Fig. 36) using the adjusting nut (Item 14).

Finally, the cup spring suspension bolts (Item 9) should be turned stepwise evenly c. 1/4 turn until they are flush with the adjusting nut (Item 14).

|  |  |   |                  |                  |    |     |     |     |     |     |     |     |     |     |  |  |
|--|--|---|------------------|------------------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--|--|
| <p>power transmission<br/>D-87665 Mauerstetten<br/>Made in Germany</p> | <p><b>ROBA®-slip hub<br/>Size 3</b></p> <p>Surface-ground chain sprocket for friction lining No. 1, run-in condition</p> | <p>Turn the nut up to the CS contact, then count the grads. 12 grads = 1 turn</p> | <p>Single CS</p> | Torque           | Nm | 50  | 62  | 80  | 100 | 130 | 150 | 200 | 235 | 250 |  |  |
|  |  |   |                  | Graduation lines |    | 9   | 10  | 12  | 14  | 16  | 18  | 20  | 22  | 24  |  |  |
|  |  |   |                  | Torque           | Nm | 250 | 295 | 340 | 375 | 420 | 450 | 480 | 520 | 550 |  |  |
|  |  |   |                  | Graduation lines |    | 10  | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |  |  |

**Fig. 37**

|  |  |                          |                          |                   |        |      |      |      |      |      |      |      |      |      |      |
|--|--|--------------------------|--------------------------|-------------------|--------|------|------|------|------|------|------|------|------|------|------|
| <p>power transmission<br/>D-87665 Mauerstetten<br/>Made in Germany</p> | <p><b>ROBA®-slip hub<br/>Size 6</b></p> <p>Surface-ground chain sprocket for friction lining No. 1, run-in condition</p> | <p>Spring bolt flush</p> | <p>Single Cup Spring</p> | M [Nm]            | 240    | 300  | 420  | 540  | 660  | 780  | 900  | 1020 | 1140 | 1200 |      |
|  |  |                          |                          | a =               | 14,9   | 14,8 | 14,4 | 14,0 | 13,6 | 13,2 | 12,7 | 12,2 | 11,7 | 11,4 |      |
|  |  |                          |                          | Double Cup Spring | M [Nm] |      | 600  | 840  | 1080 | 1320 | 1560 | 1800 | 2040 | 2280 | 2400 |
|  |  |                          |                          | a =               |        | 12,6 | 12,4 | 12,2 | 12,0 | 11,8 | 11,6 | 11,4 | 11,1 | 10,9 |      |

**Fig. 38**

The ROBA®-slip hub with triple cup spring layering has no Adjustment Table adhered to it.

Torque adjustment is carried out in the following way:

Please tighten the adjusting nut without using a lot of force. Then adjust the individual screws in the adjusting nut evenly in c. 1/4 turns to the specified dimensions “b” or “a” shown in the Adjustment Diagram (if necessary, please order the Table from the manufacturers). In this way the required torque is obtained.

For initial adjustment, the ROBA®-slip hub should slip several times at 50 % of the torque specified in the Catalogue, in order to achieve a clean wear pattern on the friction lining.

Depending on the slipping frequency, occasional re-adjustment is necessary due to friction lining wear.

The ROBA®-slip hub can of course be delivered complete with a drive element at extra cost, pre-adjusted to the set torque.



For clutch Types with no adhered Adjustment Table, feel free to ask the manufacturers for Adjustment Diagrams.

**ROBA®-slip hub standard**

Type 100.110

**Features**

Simple, robust and reasonably priced torque limitation for protection against overload damages.

**Application**

Protection of drives with narrow drive elements, e.g. single chain sprocket.

**Technical Details**

Axial attachment onto the shaft is carried out via a press cover and a screw, screwed into the central thread of the shaft. Slip monitoring is carried out by a speed monitor (available on request) with an external initiator.

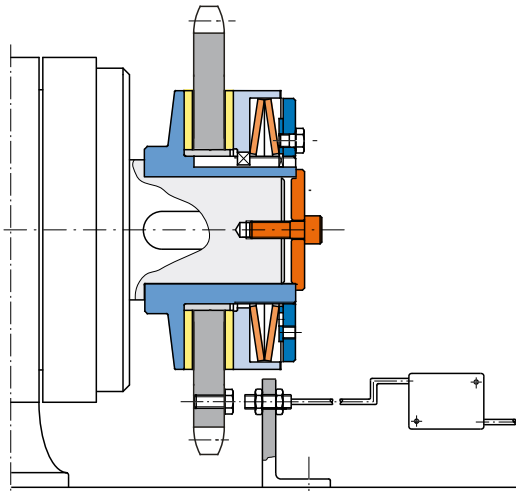


Fig. 39

**ROBA®-slip hub with rustproof friction lining**

Type 100.220

**Features**

Slip hub with disks made of stainless steel to prevent the friction linings rusting.

**Application**

Overload protection for machines operating in open air conditions, in particularly wet conditions or machines subject to long down-times.

**Technical Details**

The slip hub is held on the shaft via a set screw which applies pressure onto the keyway. The rustproof disks do not adhere to the friction lining and do not form rust compounds. A speed monitor (available on demand) prevents excessively long slippage on overload.

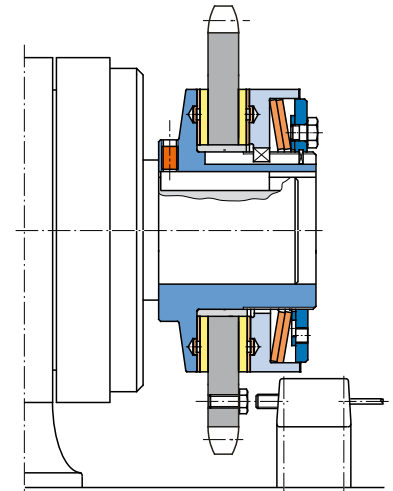


Fig. 40

**ROBA®-slip hub with needle bearing**

Type 160.210

**Features**

Needle bearing in place of the standard bearing bushing; suitable for continuous slipping at low speeds and torques.

**Application**

Drives with high radial loads, high slipping frequency and increased shaft run-out accuracy.

**Technical Details**

Axial attachment onto the shaft is carried out via a set screw and a press cover, or, as indicated in the drawing, via a locking ring.

The width of the drive element is not variable due to the fixed needle bearing length.

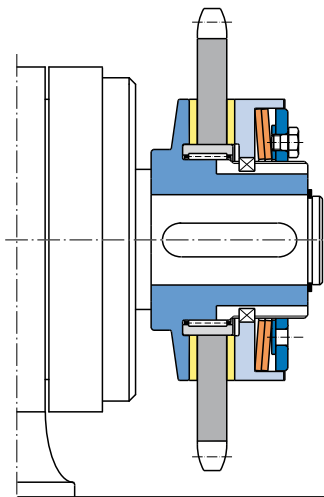


Fig. 41

**ROBA®-min**

Type 121.210

**Features**

Slip hub with a standard friction lining and a small bronze friction lining on the hub collar side.

**Application**

For drive elements with very small outer diameters and large installation widths.

**Technical Details**

The hub collar and a friction lining are significantly reduced.

On the side with the standard friction lining, an intermediate flange is additionally attached between lining and drive element and pinned to the drive element.

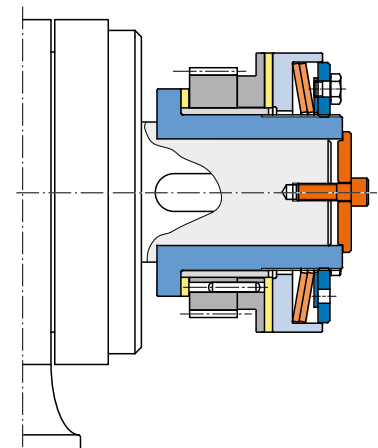


Fig. 42



## ROBA®-max

Type 170.110

### Features

Slip hub with a long hub, the transmittable torques correspond to the standard ROBA®-slip hub.

### Application

For very wide drive elements, e.g. multiple-row-chain sprockets.

### Technical Details

The ROBA®-max can take drive elements with a large width range. The bearing bushing is modified to the required installation width. Attachment onto the shaft is carried out via a set screw which applies pressure onto the keyway.

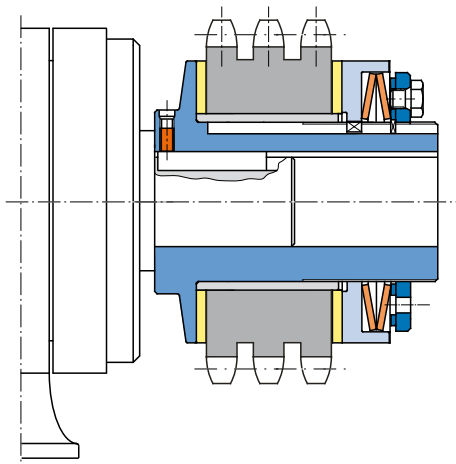


Fig. 43

## ROBA®-lastic

Type 131.110

### Features

Slip hub for connection of two shafts with polygon-shaped, highly flexible rubber elements.

### Application

Overload protection, connection of two shafts in drives with large shaft misalignments, impacts and torsional vibrations.

### Technical Details

The slip hub is attached onto the shaft using a press cover. The flexible coupling hub sits without attachment frictionally-locked on the shaft. Torque transmission takes place via a rubber element which has a high misalignment compensation capability and damps torsional vibrations and impacts.

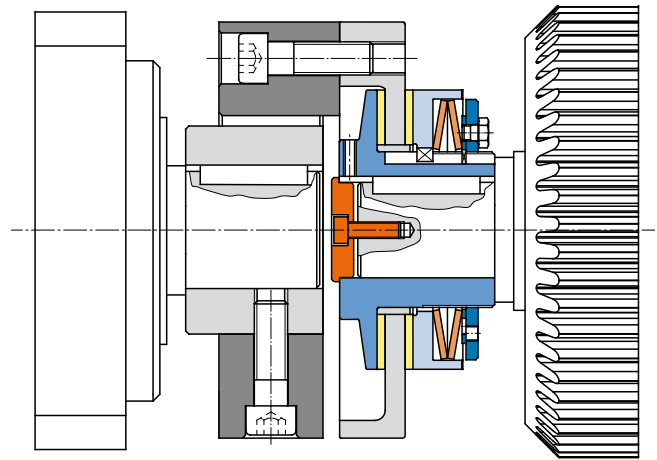


Fig. 44

## ROBA®-LD - torsionally rigid

Type 134.110

### Features

Slip hub combined with a torsionally rigid flexible all-steel coupling (ROBA®-D coupling).

### Application

Overload protection, connection of two shafts and shaft misalignment compensation with low torsional backlash torque transmission.

### Technical Details

The slip hub is attached using a press cover. The ROBA®-D hub is attached using a set screw onto the shaft. The ROBA®-D coupling transmits the torque backlash-free. Low torsional backlash results from the thrust washer jaw backlash in the slip hub outer keyways.

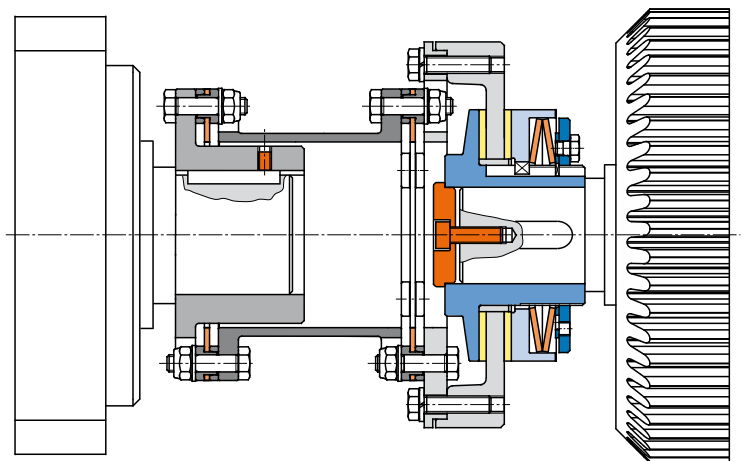


Fig. 45



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