Series 92

Standard Features

- Motor: Reversing, brushless, capacitor run 115 VAC 50/60 Hz, single phase
- Overload protection: Integral thermal overload protection for motor windings with automatic reset
- Gear train: Permanently lubricated, solid gear that is Rockwell hardened
- Corrosion resistant housing: Thermally bonded baked powder coating with stainless steel trim
- **ISO** mounting configuration
- Conduit: Two 1/2" NPT conduit entries to eliminate cross feed between control, feedback, and power signals
- Position indication: Highly visible beacon position indicator for positive position of valve, even at a distance
- Declutchable manual override: Pull up on indicator knob, insert 5/8" wrench onto flats and rotate in the appropriate direction (CCW for open, CW for close). Models with handwheel override do not require a wrench. Simply push down on handwheel until engaged with cam and rotate
- Limit switches: Standard end of travel limit switches can be used for light indication (not to be use with PLC for position confirmation)
- Enclosure: Combination NEMA 4X, 7 & 9 enclosure for use in various environments
- Corrosion resistant mounting: Mounting is with PPG or stainless steel bracket, stainless steel coupling, and stainless steel hardware
- CE compliant motor: All 115 VAC and 230 VAC motors are CE compliant and stamped as such
- Extended duty cycles: Our extended duty cycles are ideal for modulating and high cycling applications
- Output torque: Series 92 Electric Actuators have an output torque range from 400 in/lbs to 2000 in/lbs

Electric Actuator



Options

- · Auxiliary (additional) limit switches
- · Feedback potentiometer
- Heater and thermostat
- 4-20 mA Positioner (Modulating PCB)
- Mechanical brake
- 4-20 output source (Transmitter)
- Cycle length control module (CLC)
- Two-wire control
- Failsafe battery back up (Protek)
- Voltages
- Local Remote Station

See page 148 for more details regarding options.

Engineering Specifications

Size: S92, A92, B92, C92 Torque: 400-2000 in/lbs

Voltage: 120 VAC 1Ph 50/60 Hz

Amp Draw: S92, B92 .5A, A92 .8A, C92 1.0A

Conduit Entry: Two (2) 1/2" NPT Max Ambient Temperature: 150°F

Switches: Two (2) single pole, double throw (2SPDT)

15 amp rated

Cycle Time per 90°: S92, A92: 10 seconds B92, C92: 25 seconds

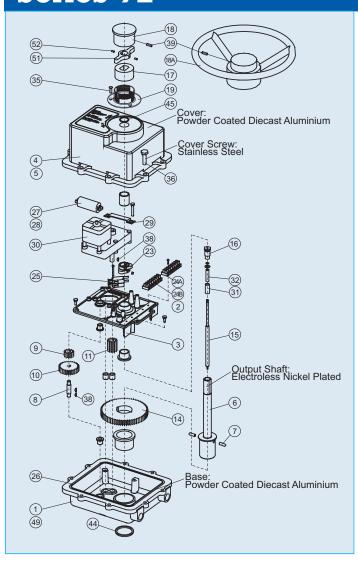
Engineering Data

| | ENGINEERING DATA | | | | | | | | | | | | | | | |
|-------|------------------|--------------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------|---------------|-------------------------|--------|
| Model | | Torque (in/lbs) | 115 Vac | | 230 Vac | | 12 Vdc | | 24 Vdc | | 12 Vac | | 24 Vac | | Cycle Time per | Weight |
| | del | | Amp Draw | Duty Cycle | 90 Degrees (seconds) | (lbs) |
| SS | 92 | 400 | 0.5 | 100% | 0.4 | 100% | 2.0 | 75% | 4.0 | 75% | 2.0 | 75% | 3.0 | 75% | 10 | 15.3 |
| AS | 92 | 700 | 0.8 | 75% | 0.6 | 75% | 2.0 | 75% | 4.0 | 75% | 2.0 | 75% | 3.0 | 75% | 10 | 15.3 |
| B | 92 | 1100 | 0.5 | 100% | 0.4 | 100% | 2.0 | 75% | 4.0 | 75% | 2.0 | 75% | 3.0 | 75% | 25 | 15.3 |
| C8 | 92 | 2000 | 1.0 | 50% | 0.6 | 50% | 2.0 | 75% | 4.0 | 75% | 2.0 | 75% | 3.0 | 75% | 25 | 18.3 |

Note: Amp rating is considered locked rotor. Duty cycles are for ambient temperature (73°F)

Series 92

Electric Actuator



10.00 11.60 (MODEL C) 9.06 (MODEL S, A & B) .550 DEPTH 9.19 8.22 .948^{+.002} SQ .50DEPTH 2.75 BCD 4 HOLES

Parts List

| PARTS LIST | | | | | | | | | | |
|------------|---------|---|-----|---|---|---------------------|--|--|--|--|
| NO. | Part | | PC | | | Description | | | | |
| | Number | | A92 | _ | | | | | | |
| 1 | 7401920 | 1 | 1 | 1 | 1 | Base | | | | |
| 3 | 7401060 | 1 | 1 | 1 | 1 | Base Plate | | | | |
| 4 | 7401940 | 1 | 1 | 1 | 1 | Cover | | | | |
| 6 | 7401900 | 1 | 1 | 1 | - | Shaft Main | | | | |
| 6A | 7401905 | - | - | - | 1 | Shaft Main | | | | |
| 7 | 7401360 | 2 | 2 | 2 | 2 | Pin | | | | |
| 8 | 7401280 | - | - | 1 | 1 | Shaft Stub | | | | |
| 9 | 7402003 | - | - | 1 | 1 | Spur Gear 1B | | | | |
| 10 | 7402002 | - | - | 1 | 1 | Spur Gear 1A | | | | |
| 11 | 7401400 | 1 | 1 | 1 | 1 | Gear Pinion | | | | |
| 14 | 7401380 | 1 | 1 | 1 | 1 | Gear Main | | | | |
| 15 | 7401200 | 1 | 1 | 1 | - | Shaft Inner | | | | |
| 15A | 7401210 | - | - | - | 1 | Shaft Inner | | | | |
| 16 | 7401180 | 1 | 1 | 1 | 1 | Shaft Retainer | | | | |
| 17 | 7401300 | 1 | 1 | 1 | 1 | Knob Lower | | | | |
| 18 | 7401320 | 1 | 1 | 1 | - | Knob Upper | | | | |
| 18A | 7401995 | - | - | - | 1 | Handwheel | | | | |
| 19 | 7401260 | 1 | 1 | 1 | 1 | Collar | | | | |
| 23 | 7401480 | 2 | 2 | 2 | 2 | Cam | | | | |
| 24A | 7401420 | 1 | 1 | 1 | 1 | Terminal Block 1-8 | | | | |
| 24B | 7401425 | 1 | 1 | 1 | 1 | Terminal Block 9-16 | | | | |
| 25 | 7401460 | 2 | 2 | 2 | 2 | Switch | | | | |
| 26 | 7401560 | 1 | 1 | 1 | 1 | O-Ring Base/Cover | | | | |
| 27 | 7402948 | 1 | - | 1 | 1 | Capacitor 4.2 mFD | | | | |
| 27A | 7402004 | - | 1 | - | - | Capacitor 6.7 mFD | | | | |
| 28 | 7403008 | - | - | - | 1 | Capacitor 7.6 mFD | | | | |
| 29 | 7401520 | 1 | 1 | 1 | 1 | Capacitor Bracket | | | | |
| 30 | 7401340 | 1 | 1 | 1 | 1 | Motor | | | | |
| 31 | 7401250 | 1 | 1 | 1 | 1 | Shell | | | | |
| 32 | 7401220 | 1 | 1 | 1 | - | Spring | | | | |
| 32A | 7401230 | - | - | - | 1 | Spring | | | | |
| 35 | 7401680 | 3 | 3 | 3 | 3 | Collar Screw | | | | |
| 36 | 7401640 | 8 | 8 | 8 | 8 | Cover Screw | | | | |
| 38 | 7401880 | 1 | 1 | 3 | 3 | Key,Woodruff 3/32 | | | | |
| 39 | 7401700 | 1 | 1 | 1 | 1 | Knob Set Screw | | | | |
| 44 | 7401040 | 1 | 1 | 1 | 1 | Seal Base | | | | |
| 45 | 7401140 | 1 | 1 | 1 | 1 | Seal Cover | | | | |
| 51 | 7401485 | - | - | - | 1 | Handwheel Cam | | | | |
| 52 | 8100179 | - | - | - | 2 | Cam Set Screw | | | | |

Sample Specification

All Series 92 electric actuators shall have a thermally protected, bi-directional (reversing type), capacitor run motor with a permanently lubricated gear train. 115 Vac & 220 Vac motors shall conform to CE and be indicated on motor housing. Actuator shall have solid, heat-treated gearing encompassed in a baked powder coated die cast aluminum housing with stainless steel trim, which meets NEMA 4X, 7 & 9. Each actuator to have a declutchable manual override, visual position indication, and ISO mounting configuration as manufactured by Asahi/ America Inc.