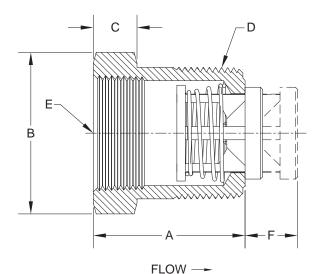


The **Bushing (BU)** valve is a check valve with a standard bushing housing. The valve is adaptable to many types of service applications. It has very little restriction and produces a low pressure drop. It can be used quite effectively in systems where flow and pressure drop are critical by the use of a reducer coupling. The Bushing valve also makes an excellent **vacuum breaker.** The high flow rate insures maximum effectiveness for vacuum breaker service. By reversing the direction of flow it can also be used as a low-pressure **relief valve**.

The bushing thread sizes are designated by two sets of numbers; the first being the male thread, the second the female thread. Threads are per ASME B1.20.1.



Nom. Pipe Size	Size Code	A	Hex <sup>①</sup> Size B	C	D	E	<b>F</b> <sup>②</sup>	Orifice Dia.
1/2 x 3/8	D	1.30	7/8	1/4	1/2 NPT	3/8 NPT	0.53	0.348
3/4 x 1/2	F	1.30	1-1/8	1/4	3/4 NPT	1/2 NPT	0.61	0.464
1 x 3/4	Н	1.83	1-3/8	1/2	1 NPT	3/4 NPT	0.78	0.593
1-1/4 x 1	Ι	1.83	1-3/4	1/2	1-1/4 NPT	1 NPT	0.85	0.890
1-1/2 x 1-1/4	J	2.17	2	5/8	1-1/2 NPT	1-1/4 NPT	1.01	1.135
2 x 1-1/2	К	2.17	2-1/2	5/8	2 NPT	1-1/2 NPT	1.19	1.385
2-1/2 x 2	L	2.53	3	5/8	2-1/2 NPT	2 NPT	1.43	1.555
3 x 2-1/2	М	3.09	3-1/2	1	3 NPT	2-1/2 NPT	1.59	2.025

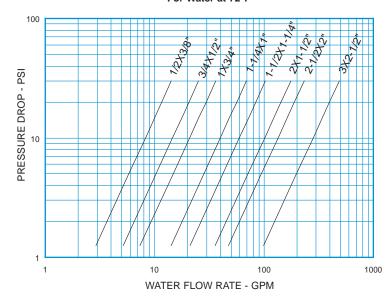
 $^{(1)}$ May be larger and/or round.

 $^{(2)}$ Maximum nominal dimension for a fully open valve with no spring.

Body Material $^{ m (3)}$	Availability	Non-Shock Pressure-Temperature Rating		
316 Stainless Steel (SS)				
Carbon Steel (CS)	Standard			
Brass (BR)				
Alloy 20 (A2)		3000 PSIG @ 100°F		
Alloy C-276 (HC)	Semi-standard	(1500 PSIG for o-ring seats)		
Monel ® (MO)				
Alloy B (HB)	Contact the factory for			
Titanium (TI)	these or other materials			

<sup>(3)</sup>See page 54 for material grade information.

Bushing For Water at 72°F

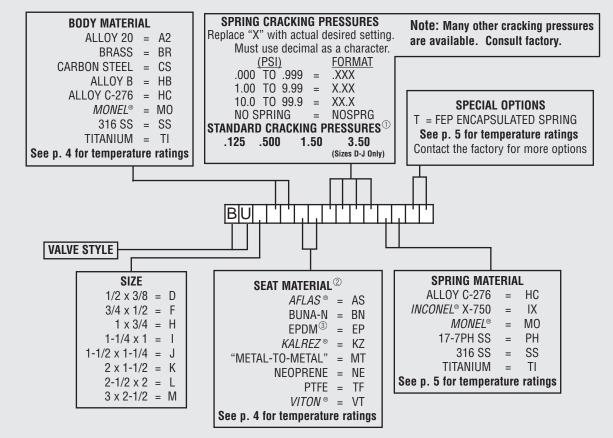


**Note:** All flow curves and Cv values presume the valves are fully open with 1/2 PSI cracking pressure springs. Consult the factory for more information.

STYLE BU C <sub>V</sub> VALUES & VALVE WEIGHTS					
Cv	SIZE	ALL MATL			
2.6	1/2 x 3/8	1.7 oz.			
4.6	3/4 x 1/2	2.9 oz.			
6.6	1 x 3/4	6.4 oz.			
12.6	1-1/4 x 1	10.8 oz.			
18.8	1-1/2 x 1-1/4	13.8 oz.			
32.0	2 x 1-1/2	1.6 lb.			
42.5	2-1/2 x 2	2.3 lb.			
89.0	3 x 2-1/2	5.4 lb.			

See page 50 for Flow Formulae. Valve weights are approximate.

## HOW TO ORDER CHECK-ALL STYLE BU



Listed above are the most common material selections. Please contact the factory for additional options.

 $^{(1)}$ .500 PSI is the only standard cracking pressure for spring materials other than Stainless Steel. Cracking

pressure tolerance is +/- 15%. .125 PSI springs are not recommended for installations with flow vertical down.

<sup>(2)</sup> Seat materials other than "metal-to-metal" have a maximum pressure rating of 1500 PSI. "Metal-to-Metal" and PTFE seats are not resilient. See page 51 for allowable leakage rates.

<sup>(3)</sup>EP seats not recommended for use with Carbon Steel valves.

www.checkall.com

sales@checkall.com

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