Smart In-Line Thermal Gas Mass Flow Meter Designed for Chlorine Applications

Features

- Specially designed Kynar[®] PVDF 1" to 4" flow body with ANSI 150 LB RF flanges and 1" NPTF probe connection offers economical corrosion resistance
- Hastelloy[®] C-276 probe / sensors and 1" Swagelok[®] NPT compression fitting on the flow body
- Remote or integral electronics with NEMA4x (IP 65) or explosion proof (IP66) enclosure
- Digital display (optional) with instantaneous and totalized flow
- Digital MODBUS interface (optional) for easy PLC/DAQ integration plus analog 4-20 mA output
- Pre-installed chlorine calibration (accuracy +/- 5% full scale)
- Outstanding range-ability of 100:1
- Field adjustment of critical flow meter settings via on-board switches or Smart Interface software (included)





Description

he Chlorine-Trak[™] 760S has been specifically designed to perform as an accurate and cost-effective mass flow measurement solution for chlorine injection processes found in typical wastewater treatment applications.

Given the corrosive nature of chlorine gas (particularly in the presence of moisture), finding an economical measurement solution posed a great challenge to the industry. To answer this challenge, Sierra has designed a flow body manufactured from Kynar[®] polyvinylidene fluoride resin (PVDF). This material offers excellent corrosion and chemical resistance at both ambient and elevated temperatures. PVDF is also inherently stable, mechanically tough, and abrasion and flame resistant.

The 760S's flow sensor utilizes a 6" Hastelloy[®] C probe and 1" Swagelok[®] Hastelloy[®] NPT compression fitting to mate with the Kynar[®] PVDF flow body. Hastelloy C is highly resistant to pitting and crevice corrosion and is used extensively in the most corrosive environments.

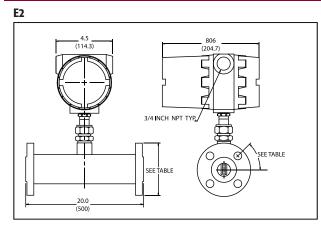
With its sizable turndown (100:1) and a mass flow reading that requires no pressure or temperature compensation, Sierra's highly repeatable and stable sensor technology offers an accurate solution for chlorine flow measurement at an economical price.

Sierra's Smart Interface[™] software guides you through a procedure to fully validate instrument performance and allows for field adjustment of critical flow meter settings.

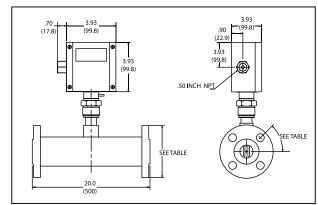


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Dimensional Specifications - Electronic & Probe



EN2

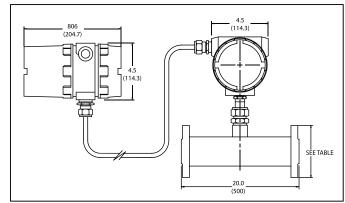


Dimensional Specifications - Flow body

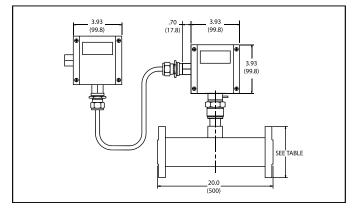
Note: Face to face is 20" (500mm)

Kynar Flow Body						
Size	Flange Diameter	Number/Diameter of Holes	Bolt Circle Diameter			
1" (25)	4.25" (106.25)	4.62 (115.5)	3.12 (78)			
1.5″ (37.5)	5.0" (125)	4.62 (115.5)	3.88 (97)			
2″ (50)	6.0″ (150)	4.75 (118.75)	4.75 (118.75)			
3″ (75)	7.25″ (181.25)	4.75 (118.75)	6.0 (150)			
4″ (100)	9.0″ (225)	4.75 (118.75)	7.5 (187.5)			

E2 Remote



EN2 Remote



Piping Requirements

Minimum required straight piping before the flow meter

NOTE: Unlike the Sierra 780S, the 760S Series does not contain built-in flow conditions. Straight piping before the flow meter is therefore very important for proper operation. See table below.

Operating Specifications

Gases

Dry Chlorine Gas (contact Sierra for other gases)

Gas Pressure limitations: up to 120 psig (8 barg) Gas Temperaure limitations: 15° F to 90° F (-9° C to 32° C)

Mechanical design pressure:

Hastelloy® C-276 Compression fittings: 500 psig (34.5 barg) 150 lb flange and Kynar body (-40° F to 100° F): 230 psig (15.9 barg)

Pressure Drop

Negligible

Performance Specifications

Accuracy

+ /- 5.0 % of full scale (chlorine correlation)

Repeatability

+/- 0.2% of full scale

Temperature Coefficient

- \pm 0.02% of reading per °F within \pm 50° F of customer specified conditions
- \pm 0.03% of reading per °F within \pm 50° F to 100° F of customer specified conditions
- \pm 0.04% of reading per °C within \pm 25° C of customer specified conditions
- ± 0.06% of reading per °C within ± 25° C to 50° C of customer specified conditions

Pressure Coefficient

.02% per psi (.07 barg)

Response Time

One second to 63% of final velocity value

Gas & Ambient Temperature

Leak Integrity

5 X 10⁻⁴ cc/sec of helium maximum

Power Requirements

18 to 30 VDC (regulated), 625 mA maximum 100 to 240 VAC, 50/60 hz, 15 watts maximum

Output Signal

Linear 4–20 mA proportional to mass flow rate, 700 ohms maximum resistance power supply dependent User-selectable . . Active non-galvanically separated or Passive galvanically separated (loop power required) MODBUS RTU (optional)

Alarms

Hard contact user-adjustable high and low Dead band adjustable with Smart InterfaceTM software Relay ratings Maximum 400 VDC or VAC (peak), 140 mA

Performance Specifications

Displays

Alphanumeric 2 x 12 digit backlit LCD Adjustable variables via on-board switches (password protected) or with Smart Interface™ software. Adjustable variables..

> Full scale (50 to 100 %) Time Response (1 to 7 seconds) Correction factor setting (0.5 to 5) Zero and span High and low alarm settings

Totalizer

Seven digits (9,999,999) in engineering units Resettable by software, on-board switches

Software

Smart Interface™ Windows[®]-based software Minimum 8 MB of RAM, preferred 16 MB of RAM RS 232 communication Additional features. . . Alarm dead band adjustment Zero cut-off adjustment Linearization adjustment Save / Load configurations Fully guided flow meter validation

Wetted Materials

Flow Body: Kynar[®] polyvinylidene fluoride resin Sensor Probe: 6" Hastelloy[®] C probe and 1" Swagelok® Hastelloy® NPT compression fitting to mate with the Kynar[®] PVDF flow body. Enclosure NEMA 4X (IP65) powder-coated cast aluminum IP66 explosion proof Electrical Connections One 1/2 inch NPT . . . NEMA 4X Enclosure (IP65) Two 3/4 inch NPT on explosion proof

Body Sizes

K4 1" ANSI 150 lb Flange-Kynar Flow body with 6" Hastelloy probe (max flow 20 scfm, 32 nm3/hr)

K5 1.5" ANSI 150 lb Flange-Kynar Flow body with 6" Hastelloy probe(max flow 45 scfm, 71 nm3/hr)

K6 2" ANSI 150 lb Flange-Kynar Flow body with 6" Hastelloy probe (max flow 75 scfm, 118 nm3/hr)

K7 3" ANSI 150 lb Flange-Kynar Flow body with 6" Hastelloy probe (max flow 175 scfm, 276 nm3/hr)

K8 4" ANSI 150 lb Flange-Kynar Flow body with 6" Hastelloy probe (max flow 300 scfm, 473 nm3/hr)

Note: smaller bodies are NOT available. For larger bodies >4" submit RFQ.

Ordering the Model 760S						
Define the second sec						
Input Power P2 18-30 VDC P3 100-240 VAC. Not available with EN enclosures Output Power V1 0-5 VDC, Linear V2 0-10 VDC, Linear]]]					
V3 4-20 mA, Linear Display NR No readout DD Digital display. 2 x 12 digit, backlit, LCD display indicates flow rate and totalized mass in engineering units. Simplifies configuration set- tings and provides system status information] 					
Gas 3 Chlorine 99 Other Digital Communications Pulse Totalizer Pulse Output (1 Hz max, not available with E2-NR) MB Modbus Communications (not available with P3 option)]					

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