Model GFC thermal Mass Flow Controllers are designed to indicate and control set flow rates of gases.

The GFC combines the characteristics and accuracy of conventional mass flow devices into a unique compact design at low costs previously unattainable.

Each of these controllers incorporates an advanced straight tube sensor in conjunction with flow passage elements constructed of aluminum and brass for non-corrosive gases or 316 stainless steel for corrosive applications. Zero and span adjustments are accessible from the outside of transmitters.

Principles of Operation

Metered gases are divided into two laminar flow paths, one through the primary flow conduit, and the other through a capillary sensor tube. Both flow conduits are designed to ensure laminar flows and therefore the ratio of their flow rates is constant.

Two precision temperature sensing windings on the sensor tube are heated, and when flow takes place, gas carries heat from the upstream to the downstream windings. The resultant temperature differential is proportional to the change in resistance of the sensor windings.

A Wheatstone bridge design is used to monitor the temperature dependent resistance gradient on the sensor windings which is linearly proportional to the instantaneous rate of flow.

Output signals of 0 to 5Vdc and 4 to 20mA are generated indicating mass molecular based flow rates of the metered gas. The combined gas streams flow through a proportionating electromagnetic valve with an appropriately selected orifice.The closed loop control circuit continuously monitors the mass flow output and maintains it at the set flow rate.

Flow rates are unaffected by temperature and pressure variations within stated limitations.

Design Features

- Rigid metallic construction.
- Maximum pressure of 1000 psig (70 bars).
- Leak integrity 1 x 10^{-7} smL/sec of helium.
- NIST traceable certification.
- Built-in tiltable LCD readout.
- Local or remote setpoint control.
- 0-5 Vdc and 4-20 mA signals.
- Circuit protection.
- Totalizer option.

General Description

Compact, self-contained GFC mass flow controllers are designed to indicate and control flow rates of gases. The rugged design coupled with instrumentation grade accuracy provides versatile and economical means of flow control. Aluminum or stainless steel models with readout options of either engineering units (standard) or 0 to 100 percent displays are available. The built-in electromagnetic valve allows the flow to be set to any desired flow rate within the range of the particular model.

Typical Stainless Steel GFC Mass Flow Controller

Setpoints are controlled either locally or remotely. The valve is normally closed as a safety feature to ensure that gas flow is shut off in case of a power outage. The LCD readout built into the top of the transducer is tiltable over 90 degrees to provide optimal reading comfort. It is connected to the transducer by a standard modular plug, and is readily removable for remote reading installations. Transducers without LCD readout are offered for OEM applications. GFC mass flow controllers are available with flow ranges from 10 mL/min to 1000 L/min N_2.Gases are connected by means of 1/4", 3/8", or optional 1/8" compression fittings and 3/4" FNPT fittings. Optional fittings are available. These controllers may be used as bench top units or mounted by means of screws in the base.Transducer power supply ports are fuse and polarity protected.

Leak Integrity

1 x 10^{-7} mL/sec of helium maximum to the outside environment.

TABLE 12 - SPECIFICATIONS

ACCURACY:	**ACCURACY %FS**				**OPTIONAL ENHANCED ACCURACY %FS**			
	MODEL:	GFC 17, 37	GFC 47, 57, 67, 77		**MODEL:**	GFC 17	GFC 37, 47, 57, 67, 77	
	FLOW RANGE:	0-100%	20-100%	0-20%	**FLOW RANGE:**	0-100%	20-100%	0-20%
	ACCURACY:	±1.5%	±1.5%	±3%	**ACCURACY:**	±1%	±1%	REF DATA with ±1%
CALIBRATIONS:	Performed at standard conditions [14.7 psia (101.4 kPa) and 70 °F (21.1°C)] unless otherwise requested.							
REPEATABILITY:	±0.5% of full scale.							
RESPONSE TIME:	Generally 2 seconds to within ±2% of actual flow rate over 25 to 100% of full scale.							
TEMPERATURE COEFFICIENT:	0.15% of full scale / °C.							
PRESSURE COEFFICIENT:	0.01% of full scale / psi (0.07 bar).							
PRESSURE DROP:	See Table 14.							
OPTIMUM GAS PRESSURE:	25 psig (1.73 bars).							
MAX. GAS PRESSURE:	1000 psig (70 bars) maximum GFC 17, 37, 47. 500 psig (34.5 bars) GFC 57, 67, 77.							
TURN DOWN RATIO:	40:1.							
MAX. DIFF. PRESSURE:	50 psi for GFC 17/37/57/67 and 77 (3.4 bars), 40 psi for 47 (2.7 bars).							
GAS and AMBIENT TEMP:	32 °F to 122 °F (0 °C to 50 °C). 14 °F to 122 °F (-10 °C to 50 °C) - Dry gases only.							
****MATERIALS FLUID CONTACT:**	**a.** Aluminum models GFC Series: anodized aluminum, 316 stainless steel, brass and Viton® O-rings.							
	b. Stainless steel models GFC17S, 37S, 47S, 57S, 67S and 77S: 316 stainless steel and Viton® O-rings. Optional O-rings: Buna®, EPR and Kalrez®.							
ATTITUDE SENSITIVITY:	No greater than ±15 degree rotation from horizontal to vertical; standard calibration is in horizontal position.							
OUTPUT SIGNALS:	Linear 0-5 Vdc. (1000 ohms min. load impedance); 4-20 mA (0-500 ohms loop resistance) Max noise ±20mV.							
COMMAND SIGNALS:	Analog 0-5 Vdc or 4-20 mA for remote set point mode; NPN compatible purge /valve off.							
CONNECTIONS:	**GFC 17 and 37**: 1/4" compression fittings. **Optional:** 6mm compression, 1/4" VCR®, 3/8" or 1/8" compression fittings.							
	GFC 47: 3/8" compression fittings.							
	GFC 57: 3/8" compression fittings.							
	GFC 67: 1/2" compression fittings.							
	GFC 77: 3/4" FNPT fittings. Optional: 3/4" compression fittings.							
LEAK INTEGRITY:	1 x 10^{-7} smL/sec of helium maximum to the outside environment.							
TRANSDUCER INPUT POWER:	+12 Vdc, 800 mA; +24 Vdc, 650 mA optional.							
CIRCUIT PROTECTION:	Circuit boards have built-in polarity reversal protection. Resettable fuses provide power input protection.							
DISPLAY:	3-1/2 digit LCD, 0.5" high characters.							
CE COMPLIANT:	EN 55011 class 1, class B; EN50082-1.							

***The selection of materials of construction, is the responsibility of the customer. The company accepts no liability.*

TABLE 13 - FLOW RANGES FOR GFC

GFC 17 LOW FLOW MASS FLOW CONTROLLER	
CODE	mL / min [N_2]
01	0 to 10
02	0 to 20
03	0 to 50
04	0 to 100
05	0 to 200
06	0 to 500
CODE	liters / min [N_2]
07	0 to 1
08	0 to 2
09	0 to 5
10	0 to 10
GFC 37 MEDIUM FLOW MASS FLOW CONTROLLER	
11	0 to 15
30	20
31	30
32	40
33	50
GFC 47 /57 /67 /77 HIGH FLOW MASS FLOW CONTROLLER	
40	60
41	80
42	100
50	200
60	500
70	1000

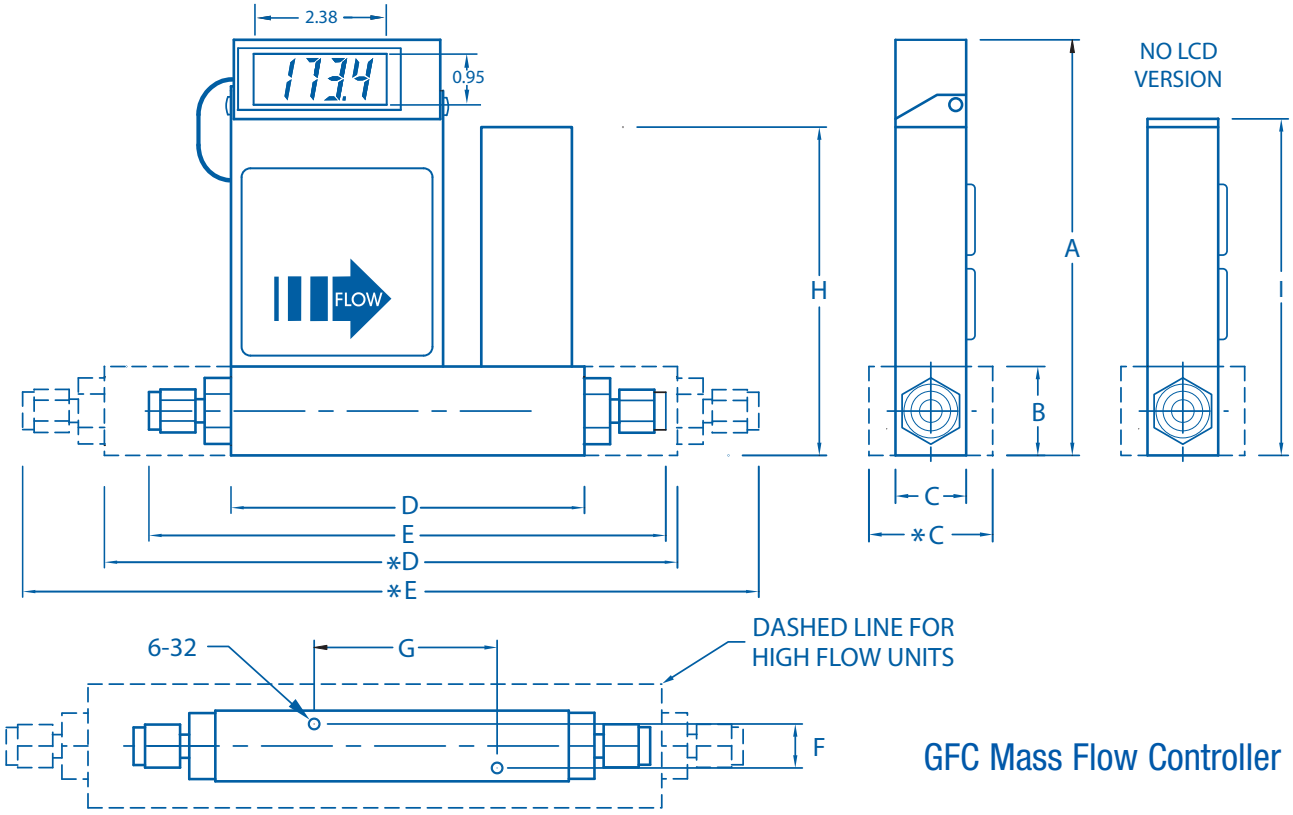
TABLE 14 - MAXIMUM PRESSURE DROP FOR GFC

MODEL	FLOW RATE [liters/min]	MAXIMUM PRESSURE DROP		
		[mm H_2O]	[psid]	[mbar]
GFC 17	UP to 10	720	1.06	75
GFC 37	15	2630	3.87	266
	20	1360	2.00	138
	30	2380	3.50	241
	40	3740	5.50	379
	50	5440	8.00	551
GFC 47	60	7480	11.00	758
	100	12850	18.89	1302
GFC 57	200	7031	10.00	690
GFC 67	500	8437	12.00	827
GFC 77	1000	10547	15.00	1034

GFC 57, 67 and 77 Series Aluminum and Stainless Mass Flow Controllers

TABLE 15 - ACCESSORIES FOR GFC

TOTALIZER	
TOT-10-0C	Totalizer (5Vdc - 10Vdc signals), calibrated.
TOT-10-0N	Totalizer (5Vdc - 10Vdc signals), uncalibrated.
CBL-TOT10	Cable & splitter, used in conjunction w/ display.
IO INPUT / OUTPUT	
IO-232-C	Input/output to RS232, 0-5Vdc.
IO-232-E	Input/output to RS232, 4-20mA.
IO-485-C	Input/output to RS485, 0-4Vdc.
IO-485-E	Input/output to RS485, 4-20mA.
POWER SUPPLY - BATTERY PACK - CABLES	
PS-GFC-110NA-2	Power Supply, 110 V/12 Vdc /North America
PS-GFC-110NA-4	Power Supply, 110 V/24 Vdc /North America
PS-GFC-230EU-2	Power Supply, 220 V/12 Vdc /Europe
PS-GFC-230EU-4	Power Supply, 220 V/24 Vdc /Europe
PS-GFC-240UK-2	Power Supply 240 V/12 Vdc /United Kingdom
PS-GFC-240UK-4	Power Supply 240 V/24 Vdc /United Kingdom
PS-GFC-240AU-2	Power Supply 240 V/12 Vdc /Australia
PS-GFC-240AU-4	Power Supply 240 V/24 Vdc /Australia
CBL-DGS	Cable, Shielded 15-pin D-connector /end terminated
17/ 3RC	Remote Cable, 3 feet long
17/ R	Remote LCD readout with 3 feet long cable



GFC Mass Flow Controller

TABLE 16 - DIMENSION FOR GFC

MODEL	CONNECTION Compression Fitting (except model GFC 77)	DIMENSION (INCH)							
		LCD VERSION							NO LCD
		A	B	C/*C	D/*D	E/*E	F	G	H
GFC17	1/4" Tube O Dia.	5.60	1.00	1.00	4.27	6.29	0.69	2.69	4.50
GFC37	1/4" Tube O Dia.	5.98	1.37	1.25	5.19	7.21	0.69	2.69	4.88
GFC47	3/8" Tube O Dia.	5.98	1.37	1.25	5.19	7.33	0.69	2.69	4.88
GFC57	3/8" Tube O Dia.	6.60	2.00	1.75	10.2	12.3	0.99	4.69	5.50
GFC67	1/2" Tube O Dia.	7.56	3.00	3.00	10.2	12.4	1.69	-	6.46
GFC77	3/4" NPT Female	8.56	4.00	4.00	10.5	-	-	-	7.46

NOTE: Only 12Vdc for models GFC 57, 67 and 77. For Specific Flow Ranges Contact Aalborg Customer Service Department.

GFC

GFC	MODEL

MAX. FLOW (N_2)	
17	10 L/min
37	50 L/min
47	100 L/min
57	200 L/min
67	500 L/min
77	1000 L/min

MATERIAL	
A	Aluminum
S	Stainless Steel

SEALS	
V	Viton®
B	Buna®
E	EPR
T	PTFE/ Kalrez®

FITTINGS		MODEL
A	1/4" Compression	GFC 17, 37
B	1/8" Compression	GFC 17
C	1/4" VCR®	GFC 17, 37
D	3/8" Compression	GFC 17, 37, 47, 57
E	1/2" Compression	GFC 67
F	3/4" FNPT	GFC 77
G	3/4" Compression	GFC 77
H	6mm Compression	GFC 17, 37

CONNECTOR	
D	D Connector

DISPLAY	
N	No display
L	LCD readout

POWER	
2	12 Vdc
4	24 Vdc

INPUT/OUTPUT SIGNAL	
A	Local 0-5 Vdc
B	Local 4-20mA
C	0-5Vdc/0-5Vdc
D	0-5Vdc/4-20mA
E	4-20mA/4-20mA
F	4-20mA/0-5Vdc

DIGITAL INTERFACE	
0	None

GFC	17	S	—	V	A	D	L	2	—	C	0

EXAMPLE: GFC17S-VADL2-C0 10 L/min [N_2] 20 psig

SPECIFY: *FLOW RANGE, GAS and PRESSURE*

GFC17 stainless steel, Viton® seals, 1/4" compression fittings, D connector with display, 12Vdc, 0-5 Vdc. Out put signal, No digital interface

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