

## QUADRANT

## HDPE

Cost Effective Materials For General Purpose Applications in Wet and Dry Environments

## Product Profile:

- Meets FDA/USDA food handling guidelines (natural color)
- Chemical- and corrosion- resistant
- Light-weight
- No moisture absorption
- High tensile strength
- Non-toxic
- Non-staining
- Thermoforming performance

Quadrant's high density polyethylene (HDPE) is used in a variety of applications and industries where excellent impact resistance, high tensile strength, low moisture absorption and chemicaland corrosion-resistance properties are required. It is available in both extruded (up to $1^{\prime \prime}$ thick) and pressed sheet (from 1 " through 4 " thick).

Quadrant's HDPE is stress relieved and available in:

- black, $48^{\prime \prime} \times 96^{\prime \prime}$ sheets with gauge sizes ranging from $1 / 8^{\prime \prime}$ to $1^{\prime \prime}$
- natural: $48^{\prime \prime} \times 96^{\prime \prime}$ sheets with gauge sizes ranging from $1 / 16^{\prime \prime}$ to $4^{\prime \prime}$
- natural: $48^{\prime \prime} \times 120^{\prime \prime}$ sheets with gauge sizes ranging from $1 / 8^{\prime \prime}$ to $2^{\prime \prime}$
' natural: $60^{\prime \prime} \times 120^{\prime \prime}$ sheets with gauge sizes ranging from $1 / 8^{\prime \prime}$ to $1^{\prime \prime}$


QUADRANT
ENGINEERING PLASTIC PRODUCTS

Data Sheet No: 10503
Revision: 00
Effective Date: 7/14/06
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| DATA SHEET <br> HDPE - Natural High Density Polyethylene |  |  |  |
| :---: | :---: | :---: | :---: |
| Property | Units | Test Method | Typical Average Values |
| Mechanical |  |  |  |
| Specific Gravity, $73^{\circ} \mathrm{F}$ | - | ASTM D792 | . 96 |
| Yield Point, $73{ }^{\circ} \mathrm{F}$ | psi | ASTM D638 | 4600 |
| Tensile Elongation (at yield), $73^{\circ} \mathrm{F}$ | \% | ASTM D638 | 12 |
| Tensile Break, $73^{\circ} \mathrm{F}$ | psi | ASTM D638 | 4600 |
| Tensile Elongation (at break), $73^{\circ} \mathrm{F}$ | \% | ASTM D638 | 400 |
| Tensile Modulus of Elasticity, $73^{\circ} \mathrm{F}$ | psi | ASTM D638 | 200000 |
| Flexural Modulus of Elasticity, $73^{\circ} \mathrm{F}$ | psi | ASTM D790 | 174000 |
| Izod Impact (notched), $73^{\circ} \mathrm{F}$ | ft.lb./in. | ASTM D256 Type "A" | 1.3 |
| Hardness, Durometer, Shore "D" Scale, $73^{\circ} \mathrm{F}$ | - | ASTM D2240 | 70 |
| Thermal |  |  |  |
| Heat Deflection Temperature 264 psi | ${ }^{\circ} \mathrm{F}$ | ASTM D648 |  |
| Melting Point (crystalline) peak | ${ }^{\circ} \mathrm{F}$ | ASTM D3418 | 260 |
| Continuous Service Temperature in Air (Max.)(1) | ${ }^{\circ} \mathrm{F}$ | - | 180 |
| Electrical |  |  |  |
| Volume Resistivity | Ohm-cm | ASTM D257 | $>10^{15}$ |
| Surface Resistivity | Ohm | ASTM D257 | $>10^{15}$ |
| Flammability @ 3.1 mm (1/8 in.) (3) | - | UL94 | HB |
| Miscellaneous |  |  |  |
| Water Absorption | \% by wt. | ASTM D570(2) | $<.01$ |

(1) Data represent Quadrant's estimated maximum long-term service temperature based on practical field experience.
(2) Specimens: $1 / 8^{\prime \prime}$ thick $\times 2^{\prime \prime}$ diameter or square.
(3) Estimated rating based on available data. The UL 94 Test is a laboratory test and does not relate to actual fire hazard. Contact Quadrant for specific UL "Yellow Card" recognition number.

QUADRANT EPP USA, Inc. • 2120 Fairmont Avenue • P.O. Box $14235 \cdot$ Reading, PA 19612-4235
Tel: (610) 320-6660 • Fax: (610) 320-6866

| Dallas, Texas (Corporate Offices) | phone | $\mathbf{8 0 0 - 7 8 2 - 1 8 3 6 / 2 1 4 - 2 3 9 - 3 8 7 0}$ | fax | $\mathbf{2 1 4 - 2 3 9 - 3 8 7 1}$ |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Houston, Texas | phone | $800-282-4388 / 713-979-0660$ | fax | $\mathbf{7 1 3 - 9 7 9 - 0 6 6 4}$ |
| Brandon, Mississippi | phone | $800-457-8623 / 601-825-7919$ | fax | $\mathbf{6 0 1 - 8 2 5 - 7 1 0 9}$ |
| www.nationwideplastics.net |  | Page $1-1$ | January $1,2010-$ Version 3.0 |  |

